

REPORT ON BOILERS.

No. 41917.

Received at London Office

e of writing Report 8 5 19 22 When handed in at Local Office 8 5 19 22 Port of

To. in Survey held at Glasgow Date, First Survey 19th May 1919 Last Survey 2nd May 1922
 g. Book. T/S 'Empress of Canada' (Number of Visits 188) Gross Tons 21517
 on the Glasgow Net Tons 12811
 ster Built at Glasgow By whom built Fairfield & Co. Ltd. (528) When built 1922
 gines made at Glasgow By whom made Fairfield & Co. Ltd. (528) When made 1922
 ilers made at ditto By whom made ditto (528) When made 1922
 gistered Horse Power Owners The Canadian Pacific Steamship Co. Port belonging to London

ULTITUBULAR BOILERS—MAIN, —Manufacturers of Steel Bolton, Spencer, & Co. Ltd.

etter for record 2) Total Heating Surface of Boilers 9864 sq ft Is forced draft fitted Yes No. and Description of 23. 2. 20
 ilers 4 Single Ended Working Pressure 210 Tested by hydraulic pressure to 380 Date of test 11. 3. 20. 13. 5. 20
 of Certificate 15113, 15173 Can each boiler be worked separately Yes Area of fire grate in each boiler 62.5 sq ft (62.5) No. and Description of
 ety valves to each boiler Double Spring Area of each valve 5.9 sq ft Pressure to which they are adjusted 215
 e they fitted with easing gear Yes In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler —
 allest distance between boilers or uptakes and bunkers or woodwork 12" Mean dia. of boilers 14.9" Length 11-6"
 aterial of shell plates S Thickness 1 1/32" Range of tensile strength 30-34 Are the shell plates welded or flanged —
 escrip. of riveting: cir. seams DR long. seams TRIDBS Diameter of rivet holes in long. seams 13/32" Pitch of rivets 9 1/16"
 or width of butt straps 20 5/8" Per centages of strength of longitudinal joint rivets 85.45 Working pressure of shell by
 plate 85.48
 les 212 Size of manhole in shell 16 1/2" Size of compensating ring 33.29 1/2" No. and Description of Furnaces in each
 iler 3 Corrugated Material S Outside diameter 44 1/4" Length of plain part top Thickness of plates bottom 21 1/32"
 escription of longitudinal joint weld No. of strengthening rings — Working pressure of furnace by the rules 226 Combustion chamber
 es: Material S Thickness: Sides 5/8" Back 5/8" Top 5/8" Bottom 7/8" Pitch of stays to ditto: Sides 7 1/2 x 8 1/8" Back 7 1/2 x 7 5/8"
8 5/8 x 7 3/4" If stays are fitted with nuts or riveted heads Yes Working pressure by rules 214 Material of stays Iron Area at
 allest part 1.76 sq ft Area supported by each stay 62.9 sq ft Working pressure by rules 210 End plates in steam space: Material S Thickness 1 1/32"
 tch of stays 15 1/2" How are stays secured DN Working pressure by rules 211 Material of stays S Area at smallest part 6.268 sq ft
 rea supported by each stay 225 sq ft Working pressure by rules 243 Material of Front plates at bottom S Thickness 1" Material of
 ver back plate S Thickness 2 1/32" Greatest pitch of stays 13 x 7 1/2" Working pressure of plate by rules 218 Diameter of tubes 2 1/2"
 tch of tubes 33 1/4 x 33 1/4" Material of tube plates S Thickness: Front 1" Back 3/4" Mean pitch of stays 9 3/8" Pitch across wide
 ter spaces 13 1/2" Working pressures by rules 210 Girders to Chamber tops: Material S Depth and thickness of
 der at centre 8 7/8 x 3 1/4 (2) Length as per rule 2-8" Distance apart 4 3/4" Number and pitch of Stays in each 3 at 8 1/8"
 orking pressure by rules 210 Steam dome: description of joint to shell — % of strength of joint —
 iameter — Thickness of shell plates — Material — Description of longitudinal joint — Diam. of rivet holes —
 tch of rivets — Working pressure of shell by rules — Crown plates — Thickness — How stayed —

PERHEATER. Type — Date of Approval of Plan — Tested by Hydraulic Pressure to —
 ate of Test — Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler —
 ameter of Safety Valve — Pressure to which each is adjusted — Is Easing Gear fitted —

For THE LLOYD'S REGISTER OF SHIPPING AND ENGINEERING CO., LTD.

R. Strachan Manufacturer.

Dates } During progress of } See accompanying Machinery Report
 Survey } work in shops - - -
 while } During erection on }
 building } board vessel - - -

Is the approved plan of boiler forwarded herewith —Total No. of visits 188

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

These boilers have been built under Special Survey in accordance with the approved plans. The workmanship, material are of good quality. They have now been securely fitted on board. This Report accompanies that of the Machinery.

Survey Fee ... £ When applied for, 19

Travelling Expenses (if any) ... £ When received, 19

Charged on Machinery Report

Committee's Minute GLASGOW 9 MAY 1922Assigned See attached machinery report

W. Gordon-Mitchell
 Engineer Surveyor to Lloyd's Register of Shipping.

Lloyd's Register

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