

Messrs. Burmeister & Wain.

Welded Bedplates and Entablatures.

IT IS SUBMITTED the Copenhagen Surveyors be informed that basic Bessemer steel (Thomas Steel) is not accepted for the construction of parts of primary structural importance such as welded bedplates and entablatures.

The electrodes used for the welding of bedplates and entablatures should be of a type approved for parts of primary structural importance and the welding should be carried out to the Surveyors satisfaction.

On completion of the full power bench test on the engine, the welded structures should be carefully examined.

Further, the fees for the Survey during construction of welded engine bedplates and entablatures should be charged in accordance with <sup>Special surveys</sup> Section 29 paragraph 2 of the Rules.

*[Handwritten signature]*

*[Handwritten signature]*

19.7.38.

*[Handwritten signature]*

*[Handwritten signature]*  
2/17



© 2019

Lloyd's Register  
Foundation  
W175-0283