



FIGURES ON SHAFTHING BY LLOYD'S RULES FOR SHAFTHING  
DIAM. OF INTERMEDIATE SHAFT  
 $(.028 \times 72 + .0004 \times 5 + .002 \times 76 + .016 \times 51) \times 17800 = 14.2" \text{ O.D. } \text{MADE } 14\frac{1}{2}" \text{ O.D.}$

DIAM. OF CRANK & THRUST SHAFTING COLLARS  
 $\frac{14.2 \times 72}{20} = 14.9" \text{ O.D. } \text{MADE } 15\frac{1}{2}" \text{ O.D.}$

DIAM. OF TAIL SHFT.  
 $14.2 \times (.63 + \frac{.03 \times 72}{14.2}) = 13.76" \text{ MADE } 16\frac{1}{2}" \text{ O.D.}$

[illegible]



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Arrgt of Shafting

W181-0100



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