

# Lloyd's Register of Shipping.

(Report on Vessel No. 10183 Port Stockton  
Middlesbrough)

## No. 1613F SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Palmer's S. B. & F. Co. Ltd. of Farrow-on-Tyne for the Vessel No. 672, being built by Richardson, Duck & Co. Ltd. of Stockton-on-Tees have been inspected by me as set forth below and found to be, so far as can be seen, Sound

New S.P.R. as Per Plan

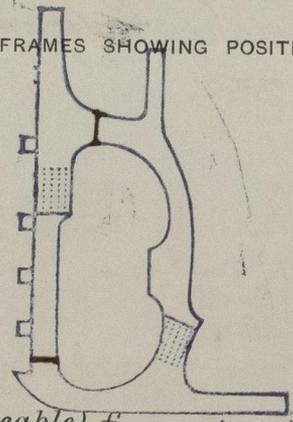
Mark on Forgings or Castings.

Lloyd's  
No. 3307A  
W.C.

W Campbell  
Newcastle

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<u>Scrap Steel</u>	<u>Scrap Steel</u>	<u>Scrap Steel</u>
How made	<u>Forged &amp; Smithed</u>	<u>Forged &amp; Machined</u>	<u>Forged</u>
Dimensions	<u>10 1/2 x 9 x 7 1/2</u>	<u>10</u>	<u>10 1/2 x 2 3/4</u>
Progress on Inspection	<u>Forging &amp; Smithing</u>	<u>Machined &amp; Built</u>	<u>Finished</u>
Date when Inspected	<u>August 23-1917. To June 5-1918.</u>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch			
Extension per cent.			
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground			
Hammering Test—			
If made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



RECEIVED  
JUN 12 1918  
LLOYD'S REGISTER  
MIDDLESBROUGH

W.C.

Fee (if any chargeable) £

To be paid at

\* If of Iron, state whether scrap or puddled iron. If of steel, state whether made on the Open Hearth process.

Invent. Rich. Duck Ho  
No 72.

Stem, sternpost &  
Rudder

Sp. War Ostrich  
Invent. report No 10183



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Lloyd's Register  
Foundation