



COPY

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1 SEP 1942

# Lloyd's Register of Shipping.

(Report on Vessel No. Port

No. 2183  
2184

SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned ~~XXXXXX~~ Steel Forgings ~~OR~~ ~~Castings~~, manufactured by Isaacson Iron Works, of Seattle, Washington for the Vessel No. CB-5, being built by Burrard Dry Dock Co. Ltd., of North Vancouver, B.C. have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defect.

Mark on Forgings ~~XXXXXX~~

Upper Rudder Stock Lower Rudder Stock

No. 2183

2184

(Signed) W. SMITH

W.S.

W.S.

Sept. 19, 1941

Sept. 19, 1941

Seattle, Washington

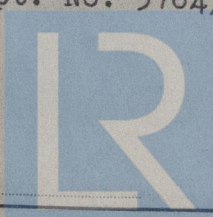
	2183 <del>STEM X FRAME.</del>	2184 <del>RUDDER X FRAME.</del>	STEM.
Material	O.H. Steel	O.H. Steel	
How made	Forged	Forged	
If annealed	Yes	Yes	
Dimensions	As required	As required	
Progress on Inspection	Rough turned	Rough turned	
Date when Inspected	Sept. 18, 1941	Sept. 18, 1941	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Ultimate Tensile.	71880	64000	
lbs Tens per sq. in...			
Yield Point.			
Tons per sq. in...			
Extension per cent.			
on...2.....inches	34%	33%	
Red. of Area %			
Cold Bending Test—			
Angle before fracture	180° Flat	180° Flat	
Drop Test—			
Height from ground ..			
Hammering Test—			
If made according to Rules and found satisfactory ...	Yes	Yes	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

2184 - Fitted on board S.S. "FORT CHILCOTIN"  
West Coast Shipbuilders, Ltd.,  
Hull No. 101  
(Ver. Rpt. No. 5764)

Fee (if any chargeable) £ Charged :  
To be paid at Seattle, Wash.

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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