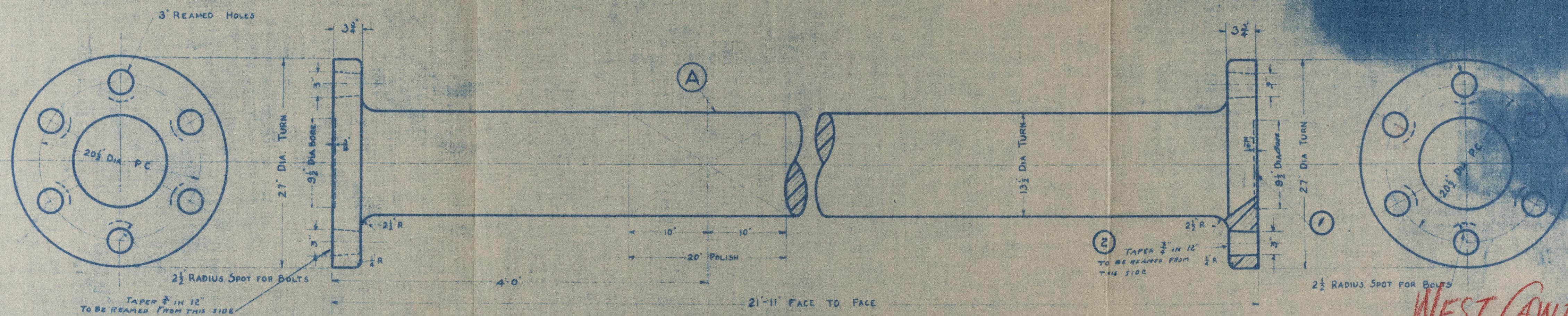


DATE	ALTERATIONS	APPROV
1 8-16-68	SPIGOT REMOVED AND FACE MADE PERMANENT	
2 "	NOSES SHOWN FOR THINNESS COULD BE	
3		
4		

[illegible]

AMERICAN BUREAU OF SHIPPING MARK ON
FLANGE, IS TO BE TRANSFERRED FROM ROUGH
TO FINISHED FLANGE AND CHECKED BY INSPECTOR
BEFORE ORIGINALS ARE TURNED OFF

FORGED STEEL TO AMERICAN BUREAU OF SHIPPING REQUIREMENTS
TO BE TESTED AT MILL BY AMERICAN BUREAU REPRESENTATIVE

Empire Bison
N. Y. 40285

SHAFTS TO BE TURNED ALL OVER AND
FINISHED AND POLISHED WHERE MARKED
COMPANION FLANGES TO BE NUMBERED
CONSECUTIVELY BEFORE REAMING.

FOR BOLTS
WEST CANTON
CONTRACT No. 210
E.F.C. HULLS NO. 1371 - 1380 Incl.

[illegible]

juw. 15/10/40

18-32

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SCALE $1\frac{1}{2}'' = 1\text{ FT}$
CHECKED BY *3/1/10*

APPROVED BY *[Signature]*
DWG NO **E508**

Founda

W30-0153

18-32

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