



All communications to be addressed
THE SURVEYORS
Lloyd's Register of Shipping,
Copenhagen, K.

Reference

Lloyd's Register of Shipping,

28¹, Sankt Annæ Plads,

Copenhagen, K. 30th December, 1936.

LLOYD'S REGISTER
RECEIVED
31 DEC 1936
Ass.
LONDON

The Secretary,
Lloyd's Register of Shipping,
London.

Dear Sir,

M.S. "BENJAMIN FRANKLIN" of Oslo.

Referring to our letter of the 12th October last regarding crank shafts for the above named vessel, we have to inform you that it has now been decided to fit new crank shafts in the main engines.

We have to-day per commercial papers' post forwarded for the consideration of the Committee plan, in triplicate, of the new crank shafts.

The engines are of the direct reversible 4 SCSA type fitted with solid injection and having 6 cylinders 740 m/m diam. by 1300 m/m stroke. The indicated HP will be 6440 corresponding to 5100 BHP at about 128 R.P.M. The indicated mean pressure will be 6.75 kg/cm² and the maximum pressure

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W340-0071 (112)

2.

in the cylinders 49 kg/cm².

Each engine will be fitted with a turning wheel with $GD^2 = 15500 \text{ kgm}^2$ and with balance weights at the cranks with a total $GD^2 = 26000 \text{ kgm}^2$.

The material for the crank webs which is made of cast steel as well as the material for the journals and crank pins, which is made of forged Ingot Steel are in accordance with the requirements of the Rules having the yield point above 50% of the tensile breaking strength.

The shrinkage allowance is 1/600 of the diameter.

I am, Dear Sir,

Yours faithfully,

J. Langhorne Jones.
SURVEYOR TO LLOYD'S
REGISTER OF SHIPPING



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W340-0001 (2/2)

Referred to the Chief Engineer Surveyor.

31 DEC 1936

Handwritten initials

DEPARTMENT OF SURVEYING
GENERAL INVESTIGATOR

Handwritten signature

YOUR LETTER OF THE 27th

IS RECEIVED

The engine allowance is 1/1000 of the diameter.

The engine pressure strength

requirements of the engine having the vessel being about 20% of

which is made of forged iron steel and in accordance with the

specification will be the material for the cylinders and crank shaft

The material for the crank webs which is made of cast

steel is 50000 kg/cm²

and with reference made to the crank with a

each engine will be fitted with a cylinder speed with

in the cylinders 50 kg/cm²

5'



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