

LLOYDS SURVEY

32 - $\frac{1}{16}$ " RIVET HOLES.
 $\frac{5}{8}$ " COMPENSATION PLATE

ENLARGED VIEW OF BUTT STRAPS.

ALL COMBUSTION CHAMBER SCREWED STAYS SCREWED
9 THREADS PER INCH & NUTTED WHERE SHOWN WITH NUTS
 $\frac{3}{4}$ " DEEP AT EACH END.

COMBUSTION CHAMBER STAYS MARKED THUS ● ARE $\frac{13}{16}$ DIA:

PLAIN TUBES SWELLED $\frac{1}{8}$ "
LARGER AT FRONT END

STAYS SCREWED AT RIGHT ANGLES
TO COMB: CHAMBER BACK.

SCALE 1" = 1 FOOT.

ALL STEEL EXCEPT WHERE OTHERWISE MARKED

S.S. "BRITISH GENERAL"

MESSRS PALMERS S.B. & I. CO. LD
N^o 926

DONKEY BOILER.

W. P. 120 LBS. D"

NEWCASTLE ON TYNE.

Report No. 145845

RETAIN.



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Lloyd's Register
Foundation

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