

REPORT OF SURVEY FOR REPAIRS, &c.

Date of writing Report 14-2-1941 When handed in at Local Office - 3 APR 1941 Port of London

No. in Survey held at London Date, First Survey 16 August 1940 Last Survey 28 February 1941
Reg. Book. (No. of Visits 53)

80651 on the Wood, Ironer Steel S.S. "Oiltrader"

YEAR MONTH

TONNAGE:-

GROSS 5550

UNDER DK. 5180

NET 3261

Built at Newcastle

By whom Susan Hunter & Wigham Richards when 1927

Owners British Oil Shipping Co. Ltd.

Owners' Address Ltd.

Managers A. A. Rapp.

Port belonging to London

Surveyed Afloat or in Dry Dock? Both Name of Dock London Graving Dock Destined Voyage

Cell D B or D B a feet; u E & B feet; f feet
total capacity tons. FPT tons; APT tons; MT feet tons.

Particulars of Classification (which must be inserted precisely as in Register Book & Supplements)

CHARACTER.
* for Special Survey.
Date of last Survey and of Periodical Surveys.Machinery and Boiler Surveys
(Including date of N.B., if any).

+ 100 A1 1.39

+ LMC

S.S. Ret. No. 2. 36

MS 7.36

BS 11.39

Carrying petroleum in bulk. T.S. Cl. 5.38
Fitted for oil fuel 12.27 T.S. Cl. 150.7.
Longitudinal framing

N.B.—All alterations in the existing records should be underlined.

Last Report, No. 109004 Port Sps.

(Periodical Surveys, when held, must be reported in detail and serially in the terms of the Rules and items remaining to complete the Surveys should be summarised. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case.

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined Yes. Overman Supt.

Society's Freeboard (if assigned) as painted on Ship and now verified 5 ft. 7 1/2 ins.

not required.

Was a damage report made by anyone else? if so, by whom? W. S. S. S. (L. W. S.)

REPAIRS, OR EXAMINATION AS PER RULE, FOR Special Survey No. 3 and Damage stated to have been caused by Enemy action in the North Sea on the 11th of August 1940.

Now Done:-

S.S. No. 3. Vessel examined in dry dock, cleaned & coated. Rudder removed ashore & examined.

All Main Cargo Tanks, Summer Tanks, Double Bottom Tanks, Fore & after peak tanks, deep tanks,

oil fuel bunkers & Cofferdams examined internally & tested in accordance with the Rules.

Peaks, Chain Lockers, Fore Hold, Pump rooms & Machinery Space cleared, Steelwork examined

throughout, scaled & coated as necessary. Bell mouth sections in Main Cargo tanks removed.

Decks, Hatchways, hatches, Casings, Plating under sidelights, Ventilation, Air pipes, Steaming Gear,

Windlass, Bents, Mast & Riggings and General equipment examined. Cable ranges, Hand pumps

works, Fireboard verified. It was not considered necessary to drill the Steel plating.

SUMMARY OF DAMAGE REPAIRS:-

	Shell Plates.	Frames.	R. Frames.	Floors and Bracket Floors	Beams.	Inner Bottom Plates.	Dk. Plates.	Other Items:-
Renewed	31	22 & 17 partly.	1	4	36 & 1 part	42 & 1 part	42 & 1 part	Upper part of Rudder post. Rudder stock and
Removed and Faired or Repaired	6	2			1 & 1 "	1	1	
Faired or Repaired in place	6	6			3	8	8	as detailed

PRESENT CONDITION OF THE

Decks	Good	Bulkheads	Good	Engine Room Skylights	Good	Copper, or Y.M.	✓
Caulking of Decks	✓	Ceiling	✓	Coal Bunkers, Openings, Covers, &c.	✓	(State if on Felt.)	
Coamings	✓	Cement on Asphalt	Good	Oil Bunkers	✓	When fitted, Month	✓
Beams & Fastenings	✓	Rudder	✓	Scuppers	✓	Year	✓
Outside Plating	✓	Steering gear and its connections	✓	Cargo Hatchways	✓	Boats	Good
" " in way of sidelights	✓	Windlass	✓	Hatches	✓	Masts, Yards, &c.	✓
Frames	✓	Have pumps been examined and found efficient?	Yes	Planking	✓	Condition, how ascertained	From aloft
Reverse Frames	✓	Have Sluice Valves been examined and found efficient?	None	Caulking	✓	(State if wedges removed.)	None.
Longitudinals	✓	Have Watertight Doors been examined and found efficient?	None	Treenails	✓	Equipment letter	3
Transverses	✓	Have Ventilators and their Coamings been examined and found efficient?	Yes	Breasthooks & Stems	✓	Anchors, No. of	4
Floors	✓	Air and Sounding Pipes	Good	Transoms, Pointers & Crutches	✓	Cables (State if now ranged)	Yes
Keelsons	✓	Doubling Plates under Sounding Pipes	Good	Timbers of Frame at openings	✓	" length 270 fms mean diamr.	2 1/2
Stringers	✓			" " at other places	✓	(on board)	
Inner Bottom Plating	✓			Stringers, Clamps & Shelves	✓	" Rule length 270 "	size 2 1/4
Have the Tanks been examined internally?	Yes			Salting	✓	Chain Locker	Good
Have the Tanks been tested?	Yes			(State if examined.)		Hawsers & Warps	✓

General Observations, Opinion as to Class, Recommendation, &c.:-

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example:— "to remain as classed in the Register Book without fresh record of Survey," "to remain as classed and to have record of survey, 1.38," or "to remain as classed and to have record of survey, 1.38, and the notations of ss No. 1-38."

This vessel is now in Good & efficient Condition and is eligible in our opinion to remain as classed with fresh record of Survey on 2.41 and Notation of S.S. Lon. No. 3. 2.41

Survey Fee (per Section 29) £ 33 : - : -
Wear & Tear Repairs 10 : 10 : -
Special Damage or Repair Fee (if any) £ 84 : 0 : -
(per Sec. 29)

Fees applied for,

Received by me,

Travelling Expenses (if chargeable) £

19

Second Surveyor's Fee (if any) £

Committee's Minute

WED 16 APR 1941

Character Assigned

S 3.41

100 A1

Car. Pels in Bulk
2 1/2 for oil fuel etc

S.S. No. 3-2.41 + Lmc 3.41

W350-0128 1/2

Surveyors to Lloyd's Register of Shipping.



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Lloyd's Register Foundation

S. S. "Oil Trader"Repairs Wear & Tear.No 1 Main Cargo Tank Port.

- 1 Upper deck transverse renewed. 2 Vertical Wets to Summer tank side renewed.
 2 B.A. Stiffeners to Summer tank side renewed. Riser bar fitted to 1 Upper deck beam.
 Riser bar fitted to 3 Summer tank deck beams. 9 Stiffener brackets renewed.

No 1 Main Cargo Tank Starboard.

- 1 Upper deck transverse renewed.
 2 Vertical Wets to Centre line bulkhead above Main deck & 1 to Summer tank side renewed.
 1 Upper deck beam renewed.
 3 Top B.A. Stiffeners on Centre line bulkhead & 2 on Summer tank side renewed.
 13 Stiffener brackets renewed.

No 2 Main Cargo Tank Port.

- 2 Upper deck transverse renewed,
 3 upper deck beams & 1 Summer tank deck beam renewed. 6 beam knees renewed.
 2 Vertical Wets & 2 B.A. Stiffeners on Summer tank side renewed.
 12 Stiffener brackets renewed.

No 2 Main Cargo Tank Starboard.

- 2 upper deck transverse renewed.
 2 upper deck beams renewed. 5 Beam knees renewed.
 2 Vertical Wets & 1 B.A. Stiffener to Summer tank side renewed.
 2 " " to Centre line bulkhead renewed.
 Vertical Wet on forward bulkhead above shelf renewed.
 Riser bar fitted to 3 Summer tank deck beams.
 10 Stiffener brackets renewed.

No 3 Main Cargo Tank Port.

- 2 Main deck transverse stiffened with short vertical lugs.
 Face bar fitted to large brackets connecting transverse to C.L. Bulkhead.
 Riser bar fitted to 3 Summer tank deck beams.
 14 Stiffener brackets renewed.

No 3 Main Cargo Tank Starboard.

- 2 Main deck transverse stiffened with short vertical lugs.
 2 Top B.A. Stiffeners on C.L. bulkhead fitted with riser bar.
 3 Summer tank deck beams fitted with riser bars.
 11 Stiffener brackets renewed.

No 4 Main Cargo Tank Port.

- 1 Centre line bulkhead plate (top strake) renewed.
 2 B.A. Stiffeners on Summer tank side renewed.
 2 Vertical Wets " " " " renewed
 2 upper deck transverse renewed. 3 Upper deck beams & 5 knees renewed.
 10 Stiffener brackets renewed.

No 4 Main Cargo Tank Starboard.

- Top B.A. Stiffener on C.L. Bulkhead renewed. 3 Upper deck beams & 5 knees renewed.
 1 BA on Summer tank side renewed. 1 Upper deck transverse renewed & fitted with riser bar.
 2 bottom shell plating locally doubled on the inside.

S. S. "Oiltrader"Repairs Wear & Tear Contd.No 5 Main Cargo Tank Port.

3 Upper deck beams renewed. / Summer tank deck beam renewed.

1 Stiffener on forward bulkhead renewed. 8 Stiffener brackets renewed.

No 5 Main Cargo Tank Starboard.

1 Stiffener on forward bulkhead fitted with wear bar.

1 Summer tank deck beam renewed.

Top B.A. Stiffener on C/L. Bulkhead renewed.

8 Stiffener brackets renewed.

No 6 Main Cargo Tank Port

3 Upper deck beams renewed. 5 Knees renewed.

Top plate of after bulkhead renewed. Top plate of Centre line bulkhead renewed.

1 B.A. Stiffener and 1 Vertical Web on Summer tank side renewed.

13 Stiffener brackets renewed.

No 6 Main Cargo Tank Starboard.

3 Upper deck beams renewed. 6 Knees renewed.

1 B.A. Stiffener on Summer tank side & 2 on C/L. Bulkhead renewed.

1 Vertical Web on " " " renewed.

1 Summer tank deck beam & 6 Knees renewed.

10 Stiffener brackets renewed.

No 7 Main Cargo Tank Port.

5 Upper deck beams renewed, 6 Knees renewed.

2 B.A. Stiffeners on after bulkhead renewed.

1 Vertical Web & 1 B.A. Stiffener on Summer tank side renewed.

1 Upper deck transverse renewed.

8 Stiffener brackets renewed.

No 7 Main Cargo Tank Starboard.

Top plate of forward bulkhead renewed.

5 upper deck beams & 6 Knees renewed.

2 top Stiffeners on C/L. bulkhead & 1 on Summer tank side renewed.

14 Stiffener brackets renewed.

No 1 Summer Tank Port 1 Trunk side plate renewed.

No 1 " " Starboard 1 " " " partly renewed.

No 2 " " Starboard 1 deck plate flanged up trunk side renewed

No 3 " " Starboard 1 deck stringer plate & 1 deck plate flanged up trunk side renewed.

Aftermost keel plate doubled full length.

6 Shell plates partly doubled.

A number of bottom shell rivets (washed heads) renewed.

Bottom shell built up in places as necessary with Electric Welding in way of suction-bell mouths.

Forepeak bulkhead doubled locally in two places Port & 2 Starboard in way of horizontal brackets.

1 plate of Chain locker bulkhead partly doubled.

A few rivets replace.

S. S. "Oithada"Damage Repairs.Shell plating Starboard Side from forward.

D. Strake. No 3 plate removed & fitted & replaced.

G " No 10 & 11 plates fitted in place.

H " No 9 plate fitted in place. No 10 & 11 removed & fitted & replaced.

Stern plating from aft.Starboard Side.

G Strake No 1 plate renewed.

H " (a) No 1 plate renewed No 2 removed & fitted & replaced.

H " No 1 & 2 plates renewed.

J " No 1 & 2 plates renewed.

K " No 1 & 2 plates renewed. No 3 fitted in place.

L " (a) No 1 & 2 plates renewed.

L " No 1 plate renewed, No 2 removed & fitted & replaced, No 3 fitted in place.

9 Counter plates renewed.

Port Side

G Strake. No 1 plate fitted in place.

H " (a) No 1 & 2 plates renewed.

H " No 1 & 2 plates renewed

J " No 1 & 2 plates renewed

K " No 1 & 2 plates renewed

L " (a) No 1 & 2 plates renewed

L " No 1 plate renewed, No 2 removed & fitted & replaced.

Poop Deck.

24 deck plates renewed, 1 partly renewed, 2 partly doubled.

Stringer angle & Watertight bar partly renewed. Deck covering over accommodation renewed.

7 Through beams & 16 Cant beams renewed. 3 Beams fitted in place. Rails renewed.

Upper deck.Fore deck Starboard. 1 deck stringer plate partly renewed, 1 removed & fitted and replaced

& 1 fitted in place. 1 deck plate renewed & 2 fitted in place.

Stringer angle fitted in place.

1 beam partly renewed, 1 removed & fitted & replaced & 1 partly removed & fitted & replaced.

1 Summer tank longitudinal bulkhead plate partly renewed.

Aft deck Starboard. 1 Deck stringer plate & 1 deck plate fitted in place.

1 Summer tank longitudinal bulkhead plate and boundary bar on same fitted in place.

On Poop 16 deck plates renewed.

13 " beams renewed. 26 Rails renewed.

Summer Tank deck Starboard. 1 Deck stringer plate in way of Shell plate H 10 & 11

and stringer angle in way fitted in place.

Frames.

1 Long. frame in way of D 3 Stairs & 1 in way of H 10 & 11 Stairs removed & fitted & replaced.

4 " frames in Poop space fitted in place.

In after peak. 6 frames renewed, 17 partly renewed, 2 fitted in place.

16 Cant frames renewed.

S. S. "Oil Trader"Damage Repairs Contd.

On after Peak. 4 Hoops renewed - 1 Riser bar on same renewed.

After peak tank bulkhead. 13 plates & 10 stiffeners renewed. 3 stiffeners removed & fitted & replaced.

7 Washplate bulkhead plates & 6 stiffeners renewed.

After peak bulkhead in poop space renewed complete.

Divisional Non W.T. bulkheads in poop space renewed.

14 pillars renewed.

Machinery Casings partly renewed & partly removed & fitted & refitted.

5 Bulwark Stanchions removed & fitted & refitted.

Bulwark plate & Rail bar fitted in place.

Guard Rails & Stanchions repaired. Part new.

1 Small Hatch on poop deck removed & fitted. 1 fitted in place.

Battening down arrangement for same renewed.

Upper portion of Stern Frame above top Judgson renewed. Scarped to existing post, riveted & welded to same & all in good order. Rudder Judgsons rebushed.

Rudder Stock renewed.

Rudder Quadrant plates & angles renewed. Existing tiller fitted to same.

Steering Chains renewed. Engine Overhauled.

12 Sidelights renewed. 2 repaired.

Port lifeboat repaired.

2 Boreholes & 4 Ventholes renewed. 1 Hatch with Seats renewed.

A number of minor repairs.

Riveting & Caulking overhauled throughout. A number of rivets renewed.

All tanks tested & found or made satisfactory.

Note:- All outstanding items in Previous Rpt No 2088 have been dealt with as necessary in the foregoing repairs.

N.W.