



GROUP NO.	DESCRIPTION	MATERIAL	REMARKS	WEIGHT OF EACH PART IN LBS.	NO. OFF.	NO. SPARE
C.1	CRANK SHAFT	STEEL	ORDERED OUT	60.550	2	
C.3	COUPLING BOLTS	STEEL			8	8
C.4	BOLT NUTS	WROUGHT IRON			8	8
C.7	CRANK PINS	STEEL			48	
C.6	GEAR DRIVING PLATE	STEEL				

APPROVED BY LLOYDS 13-6-23.

TOTAL WEIGHT OF CRANK SHAFT = 54.08 TONS  
 ALL HOLES TO BE DRILLED IN CRANK PINS, WEBS & JOURNALS, BEFORE ASSEMBLING. CARE TO BE TAKEN THAT THEY COINCIDE WHEN ASSEMBLED.  
 DIAMETERS OF HOLES IN WEBS TO BE DIAMETERS OF PINS & JOURNALS LESS .001\"/>

### CRANK SHAFT.

SCALES - 3/4\"/>

To LLOYDS SURVEY	
ENGINE	SINGLE ACTING 2 CYCLE
CYLINDER DIAMETER	24
NUMBER OF CYLINDERS	8
STROKE	50"
LENGTH OF CONNECTING ROD	2 STROKES
SPAN OF BEARING ADJACENT TO 4 CRANK MEASURED FROM INNER EDGE TO INNER EDGE	36 1/2
DESIGNED MAXIMUM PRESSURE	500 LBS./D

TYPE	ENGINE N°	DATE
B8N	1196	

IDRC N° O. 302.

W351-0019



NEPTUNE  
Nº 1196



*Cranley Capt*  
*Letter to Bureau & Hunter*  
*16/7/24*

*This is an exact  
duplicate or repeat  
of Nº 1162, app'd 12/6/23  
& has not been  
submitted by  
me*

*RETAIN*

M. V. BRITISH PETROL  
NEWCASTLE ON TYNE.

Report No. 79645

M3571-20019

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