

C O P Y .  
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H. M. Dockyard,  
Gibraltar.

26th April 1927.

Dear Sir,

S.S."GANDARA"

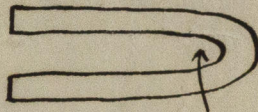
With reference to the question of certificates of quality of material, the plates and angles in Admiralty stocks which are to be used are of Admiralty Shipbuilding quality and have all been subjected to Admiralty test and inspection before delivery, but that it would be difficult if not impossible now to trace the individual plates. Reference to the Admiralty would be required in any case.

It is of course open to the Surveyor to take test pieces to satisfy himself that the quality is satisfactory.

The specification for Admiralty Shipbuilding quality plates includes:-

Tensile Test. 26 - 30 tons per sq.in. with an elongation of at least 20% on 8 inches (British Standard Test piece A).

Ductility Test. Strips, lengthwise or crosswise,  $1\frac{1}{2}$ " wide to stand bending cold thus without cracking



Radius  $1\frac{1}{2}$  times thickness

Hot Forge Test to satisfaction of Overseer as representing Shipyard heat treatment.

Yours faithfully

(Signed) E. F. Coast.

CHIEF CONSTRUCTOR.

Capt: Penny,  
The Marine Superintendent,  
British India Co.



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