

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at MIDDLEBROUGH office

19

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port Middlesbrough)

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

No. SHIP ~~FORGINGS OR CASTINGS.~~

I have to report that the undermentioned Iron or ~~Steel~~ Forgings or Castings, manufactured by Messrs Sunderland Forge & Eng'g Coy Ltd of Sunderland, for the Vessel No. 219, being built by Craig Taylor & Coy Ltd of Stockton-on-Tees have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Mark on Forgings or Castings.

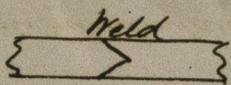
Lloyd's
No. 1506

D. D. Williamson & G. Pratt

Sunderland 26-8-19

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<u>Scrap Iron</u>	<u>Scrap Iron</u>	<u>R. M. Steel</u>
How made	<u>Forged</u>	<u>Forged</u>	<u>Rolled</u>
Dimensions	<u>10 1/2" x 7 1/2" x 9 x 1 1/2"</u>	<u>10 Dia to 7 1/2 Dia</u>	<u>10 1/2" x 2 3/4"</u>
Progress on Inspection	<u>Finished</u>	<u>Forged & Finished</u>	<u>Finished</u>
Date when Inspected	<u>7-1-19</u>	<u>9-1-19 to 23-8-19</u>	<u>31-3-19</u>
CASTINGS.			
Tests on Standard Test Pieces.			
<u>Tensile Test—</u>			
Tons per square inch			
Extension per cent.			
<u>Cold Bending Test—</u>			
Angle before fracture			
<u>Drop Test—</u>			
Height from ground			
<u>Hammering Test—</u>			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

