

t. 6.

For the information of Surveyors and the Committee only.

Received at GREENOCK

Office 18 NOV 1933

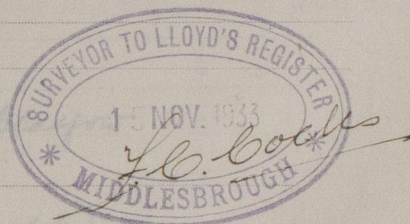
Lloyd's Register of Shipping.

(Report on Vessel No. 19423. Port GREENOCK)
S.S. "HARTLEBURY"

No. 1895 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
Castings, manufactured by Messrs Dr. Shaw & Co. Ltd.
of Middlesbrough for the Vessel No. 865, being built
by Messrs Lithgow & Co. of Port Glasgow
have been inspected by me as set forth below and found to be, so far as can
be seen, sound and free from defects.

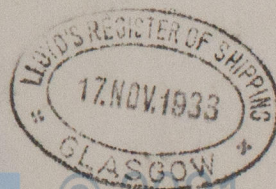
Work on Forgings or Castings.



Lloyd's
No. 1895
FC 15. 11. 33

FC 15. 11. 33		Quadrant	Siller	
		STERN FRAME.	RUDDER FRAME.	STEM.
		S. M. Acid, Open Hearth Steel.		
Material*	...	Cast		
How made	...	Yes		
annealed	...	To patterns		
Dimensions	...	Rough, rough bored, & faced.		
Progress on Inspection	...	7. 7. 33 to 15. 11. 33		
Date when Inspected	}			
CASTINGS.				
Tests on Standard Test Pieces.				
Insile Test—				
Tons per square inch	...	29.6	28.6	
Extension per cent.	...	27	32	
Old Bending Test—				
Angle before fracture	...	120°	120°	
Top Test—				
Height from ground	...	7 feet	10 feet.	
Hammering Test—				
If made according to Rules and found satisfactory	...	Yes	Yes	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £ Nil-Classed Vessel.

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

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Lloyd's Register
Foundation

W 44-0038
W 44-0039

N^o 865

Report on Quadrant
& Liller.



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