

REPORT ON OIL ENGINE MACHINERY.

No. 104612

Received at London Office 30 JUN 1937

29th June 1937 When handed in at Local Office 30 JUN 1937 Port of London
Date, First Survey 17th Nov. 1936 Last Survey 25th May 1937
Number of Visits 12

Single on the Tonn Triple Screw vessel
Greenock By whom built George Brown T. Co. Ltd. Yard No. 201 When built 1937
Newbury By whom made Newbury Diesel Co. Ltd. Engine No. 692 When made 1937
Boilers made at By whom made Boiler No. - When made -
Horse Power 500 Owners J. T. Ewenand 9 Sons Ltd. Port belonging to
Horse Power as per Rule 139 Is Refrigerating Machinery fitted for cargo purposes Is Electric Light fitted
ade for which vessel is intended

ENGINES, &c. Type of Engines Airtens injection, 2 or 4 stroke cycle 2 Single or double acting Single
Maximum pressure in cylinders 700 lb. Diameter of cylinders 3207 Length of stroke 4267 No. of cylinders 5 No. of cranks 5
No. of bearings, adjacent to the Crank, measured from inner edge to inner edge 4487 Is there a bearing between each crank Yes
Revolutions per minute 300 Flywheel dia. 9007 Weight 0.78 tons Means of ignition Compression Kind of fuel used Heavy oil
Crank Shaft, dia. of journals as per Rule 185.47 Crank pin dia. 1907 Crank Webs Mid. length breadth 2527 Thickness parallel to axis
as fitted 1907 as per Rule 1067 Thickness around eye-hole
Wheel Shaft, diameter as per Rule Intermediate Shafts, diameter as fitted 7 1/8 Thrust Shaft, diameter at collars as per Rule 5.17
as fitted as fitted as fitted as fitted 1307
Screw Shaft, diameter as per Rule 5.68 Is the tube screw shaft fitted with a continuous liner No times
as fitted as fitted as fitted as fitted
Liners, thickness in way of bushes as per Rule Thickness between bushes as fitted Is the after end of the liner made watertight in the
If the liner is in more than one length are the junctions made by fusion through the whole thickness of the liner
The liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive
Two liners are fitted, is the shaft lapped or protected between the liners Is an approved Oil Gland or other appliance fitted at the after end of the tube
If so, state type Newark Length of Bearing in Stern Bush next to and supporting propeller 29
Propeller, dia. 6' 4" Pitch 3' 8" No. of blades 4 Material Bronze whether Moveable Solid Total Developed Surface 12.6 sq. feet
Means of lubrication
Method of reversing Engines In Actuated Gear Is a governor or other arrangement fitted to prevent racing of the engine when declutched Yes Are the exhaust pipes and silencers water cooled or lagged with
Thickness of cylinder liners 32.57 Are the cylinders fitted with safety valves Yes
Conducting material If the exhaust is led overboard near the waterline, what means are arranged to prevent water from being syphoned back to the engine
Suction Pumps, No. 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 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1016, 1017, 1018, 1019, 1020, 1021, 1022, 1023, 1024, 1025, 1026, 1027, 1028, 1029, 1030, 1031, 1032, 1033, 1034, 1035, 1036, 1037, 1038, 1039, 1040, 1041, 1042, 1043, 1044, 1045, 1046, 1047, 1048, 1049, 1050, 1051, 1052, 1053, 1054, 1055, 1056, 1057, 1058, 1059, 1060, 1061, 1062, 1063, 1064, 1065, 1066, 1067, 1068, 1069, 1070, 1071, 1072, 1073, 1074, 1075, 1076, 1077, 1078, 1079, 1080, 1081, 1082, 1083, 1084, 1085, 1086, 1087, 1088, 1089, 1090, 1091, 1092, 1093, 1094, 1095, 1096, 1097, 1098, 1099, 1100, 1101, 1102, 1103, 1104, 1105, 1106, 1107, 1108, 1109, 1110, 1111, 1112, 1113, 1114, 1115, 1116, 1117, 1118, 1119, 1120, 1121, 1122, 1123, 1124, 1125, 1126, 1127, 1128, 1129, 1130, 1131, 1132, 1133, 1134, 1135, 1136, 1137, 1138, 1139, 1140, 1141, 1142, 1143, 1144, 1145, 1146, 1147, 1148, 1149, 1150, 1151, 1152, 1153, 1154, 1155, 1156, 1157, 1158, 1159, 1160, 1161, 1162, 1163, 1164, 1165, 1166, 1167, 1168, 1169, 1170, 1171, 1172, 1173, 1174, 1175, 1176, 1177, 1178, 1179, 1180, 1181, 1182, 1183, 1184, 1185, 1186, 1187, 1188, 1189, 1190, 1191, 1192, 1193, 1194, 1195, 1196, 1197, 1198, 1199, 1200, 1201, 1202, 1203, 1204, 1205, 1206, 1207, 1208, 1209, 1210, 1211, 1212, 1213, 1214, 1215, 1216, 1217, 1218, 1219, 1220, 1221, 1222, 1223, 1224, 1225, 1226, 1227, 1228, 1229, 1230, 1231, 1232, 1233, 1234, 1235, 1236, 1237, 1238, 1239, 1240, 1241, 1242, 1243, 1244, 1245, 1246, 1247, 1248, 1249, 1250, 1251, 1252, 1253, 1254, 1255, 1256, 1257, 1258, 1259, 1260, 1261, 1262, 1263, 1264, 1265, 1266, 1267, 1268, 1269, 1270, 1271, 1272, 1273, 1274, 1275, 1276, 1277, 1278, 1279, 1280, 1281, 1282, 1283, 1284, 1285, 1286, 1287, 1288, 1289, 1290, 1291, 1292, 1293, 1294, 1295, 1296, 1297, 1298, 1299, 1300, 1301, 1302, 1303, 1304, 1305, 1306, 1307, 1308, 1309, 1310, 1311, 1312, 1313, 1314, 1315, 1316, 1317, 1318, 1319, 1320, 1321, 1322, 1323, 1324, 1325, 1326, 1327, 1328, 1329, 1330, 1331, 1332, 1333, 1334, 1335, 1336, 1337, 1338, 1339, 1340, 1341, 1342, 1343, 1344, 1345, 1346, 1347, 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1680, 1681, 1682, 1683, 1684, 1685, 1686, 1687, 1688, 1689, 1690, 1691, 1692, 1693, 1694, 1695, 1696, 1697, 1698, 1699, 1700, 1701, 1702, 1703, 1704, 1705, 1706, 1707, 1708, 1709, 1710, 1711, 1712, 1713, 1714, 1715, 1716, 1717, 1718, 1719, 1720, 1721, 1722, 1723, 1724, 1725, 1726, 1727, 1728, 1729, 1730, 1731, 1732, 1733, 1734, 1735, 1736, 1737, 1738, 1739, 1740, 1741, 1742, 1743, 1744, 1745, 1746, 1747, 1748, 1749, 1750, 1751, 1752, 1753, 1754, 1755, 1756, 1757, 1758, 1759, 1760, 1761, 1762, 1763, 1764, 1765, 1766, 1767, 1768, 1769, 1770, 1771, 1772, 1773, 1774, 1775, 1776, 1777, 1778, 1779, 1780, 1781, 1782, 1783, 1784, 1785, 1786, 1787, 1788, 1789, 1790, 1791, 1792, 1793, 1794, 1795, 1796, 1797, 1798, 1799, 1800, 1801, 1802, 1803, 1804, 1805, 1806, 1807, 1808, 1809, 1810, 1811, 1812, 1813, 1814, 1815, 1816, 1817, 1818, 1819, 1820, 1821, 1822, 1823, 1824, 1825, 1826, 1827, 1828, 1829, 1830, 1831, 1832, 1833, 1834, 1835, 1836, 1837, 1838, 1839, 1840, 1841, 1842, 1843, 1844, 1845, 1846, 1847, 1848, 1849, 1850, 1851, 1852, 1853, 1854, 1855, 1856, 1857, 1858, 1859, 1860, 1861, 1862, 1863, 1864, 1865, 1866, 1867, 1868, 1869, 1870, 1871, 1872, 1873, 1874, 1875, 1876, 1877, 1878, 1879, 1880, 1881, 1882, 1883, 1884, 1885, 1886, 1887, 1888, 1889, 1890, 1891, 1892, 1893, 1894, 1895, 1896, 1897, 1898, 1899, 1900, 1901, 1902, 1903, 1904, 1905, 1906, 1907, 1908, 1909, 1910, 1911, 1912, 1913, 1914, 1915, 1916, 1917, 1918, 1919, 1920, 1921, 1922, 1923, 1924, 1925, 1926, 1927, 1928, 1929, 1930, 1931, 1932, 1933, 1934, 1935, 1936, 1937, 1938, 1939, 1940, 1941, 1942, 1943, 1944, 1945, 1946, 1947, 1948, 1949, 1950, 1951, 1952, 1953, 1954, 1955, 1956, 1957, 1958, 1959, 1960, 1961, 1962, 1963, 1964, 1965, 1966, 1967, 1968, 1969, 1970, 1971, 1972, 1973, 1974, 1975, 1976, 1977, 1978, 1979, 1980, 1981, 1982, 1983, 1984, 1985, 1986, 1987, 1988, 1989, 1990, 1991, 1992, 1993, 1994, 1995, 1996, 1997, 1998, 1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008, 2009, 2010, 2011, 2012, 2013, 2014, 2015, 2016, 2017, 2018, 2019, 2020, 2021, 2022, 2023, 2024, 2025, 2026, 2027, 2028, 2029, 2030, 2031, 2032, 2033, 2034, 2035, 2036, 2037, 2038, 2039, 2040, 2041, 2042, 2043, 2044, 2045, 2046, 2047, 2048, 2049, 2050, 2051, 2052, 2053, 2054, 2055, 2056, 2057, 2058, 2059, 2060, 2061, 2062, 2063, 2064, 2065, 2066, 2067, 2068, 2069, 2

IS A DONKEY BOILER FITTED?

If so, is a report now forwarded? ☒

Is the donkey boiler intended to be used for domestic purposes only? ☒

PLANS. Are approved plans forwarded herewith for Shafting 16.9.36 21.9.36 11.1.37 Receivers 4.6.35 (type) Separate Tanks provided

Donkey Boilers

General Pumping Arrangements

Oil Fuel Burning Arrangements

SPARE GEAR.

Has the spare gear required by the Rules been supplied? Yes

State the principal additional spare gear supplied See list attached hereto.

The foregoing is a correct description, For & on behalf of, THE NEWBURY DIESEL CO. LTD.

SECRETARY

Manufacturer.

Dates of Survey while building

During progress of work in shops -- 1936 Nov. 17, Dec. 22, 31 1937 Jan. 19, 26 Feb. 11, 17, Mar. 22, Apr. 12, 30, May 11, 25 = 12 visits

Dates of Examination of principal parts

Cylinders 22.3.37 Covers 22.3.37 Pistons 12.4.37 Rods 22.3.37 Connecting rods 22.3.37

Crank shaft 12.2.37 Flywheel shaft 12.2.37 Thrust shaft 22.3.37 Intermediate shafts 12.4.37 Tube shaft 12.4.37

Screw shaft 12.4.37 Propeller 12.4.37 Stern tube 12.4.37 Engine seatings 12.4.37 Engines holding down bolts 12.4.37

Completion of fitting sea connections 12.4.37 Completion of pumping arrangements 12.4.37 Engines tried under working conditions 12.4.37

Crank shaft, Material 7.2. Steel Identification Mark Lloyds 9695 EK 15.1.1937

Thrust shaft, Material 7.2. Steel Identification Mark Lloyds 2824 CRR 30.10.36 9AL 22.3.37

Tube shaft, Material 7.2. Steel Identification Mark Lloyds 3064 JFC 9.3.37 3AL 12.4.37

Is the flash point of the oil to be used over 150° F.

Have the requirements of the Rules for oil fuel pipes and tank fittings been complied with

Is the vessel (not being an oil tanker) fitted for carrying oil as cargo

If the notation for Ice Strengthening is desired, state whether the requirements in this respect have been complied with

Is this machinery duplicate of a previous case No

General Remarks (State quality of workmanship, opinions as to class, &c. Workmanship good.

This main engine and shafting have been specially surveyed during construction and are in accordance with the approved plan and the Rules

The materials used have been made at works approved by the Committee and fitted by the surveyors to this Society

I all worked satisfactorily

It has now been dispatched to Greenock

for fitting onboard and will mint in my opinion the notation of +L.M.C.

of suitable date in the Register Book when installed and tested in accordance with the Rules.

3 further Longing Certificate being commencing to this engine & engine 695 will be a to report on 695

See G.R. Rpt. No. 20401

Assigned

Committee's Minute

GLASGOW

30 JUN 1937

When received, 2.12.37

When applied for, 6 JUL 1937

The amount of Entry Fee .. £ 3 - 0 - 0

Special 4/5 £ 27 - 16 - 0

Donkey Boiler Fee ... £ 3 - 18 - 6

Travelling Expenses (if any) £ 3 - 18 - 6

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Travelling Expenses (if any) £ 3 - 18 - 6

30 JUN 1937

6 JUL 1937

See G.R. Rpt. No. 20401

Assigned

Committee's Minute

GLASGOW

30 JUN 1937

When received, 2.12.37

When applied for, 6 JUL 1937

The amount of Entry Fee .. £ 3 - 0 - 0

Special 4/5 £ 27 - 16 - 0

Donkey Boiler Fee ... £ 3 - 18 - 6

Travelling Expenses (if any) £ 3 - 18 - 6

30 JUN 1937

6 JUL 1937

See G.R. Rpt. No. 20401

Assigned

Committee's Minute

GLASGOW

30 JUN 1937

When received, 2.12.37

When applied for, 6 JUL 1937

The amount of Entry Fee .. £ 3 - 0 - 0

Special 4/5 £ 27 - 16 - 0

Donkey Boiler Fee ... £ 3 - 18 - 6

Travelling Expenses (if any) £ 3 - 18 - 6

30 JUN 1937

6 JUL 1937

See G.R. Rpt. No. 20401

Assigned

Committee's Minute

GLASGOW

30 JUN 1937

When received, 2.12.37

When applied for, 6 JUL 1937

The amount of Entry Fee .. £ 3 - 0 - 0

Special 4/5 £ 27 - 16 - 0

Donkey Boiler Fee ... £ 3 - 18 - 6

Travelling Expenses (if any) £ 3 - 18 - 6

30 JUN 1937

6 JUL 1937

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Committee's Minute

GLASGOW

30 JUN 1937

When received, 2.12.37

When applied for, 6 JUL 1937

The amount of Entry Fee .. £ 3 - 0 - 0

Special 4/5 £ 27 - 16 - 0

Donkey Boiler Fee ... £ 3 - 18 - 6

Travelling Expenses (if any) £ 3 - 18 - 6

30 JUN 1937

6 JUL 1937

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Assigned

Committee's Minute

GLASGOW

30 JUN 1937

When received, 2.12.37

When applied for, 6 JUL 1937

The amount of Entry Fee .. £ 3 - 0 - 0

Special 4/5 £ 27 - 16 - 0

Donkey Boiler Fee ... £ 3 - 18 - 6

Travelling Expenses (if any) £ 3 - 18 - 6

30 JUN 1937

6 JUL 1937

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Assigned

Committee's Minute

GLASGOW

30 JUN 1937

When received, 2.12.37

When applied for, 6 JUL 1937

The amount of Entry Fee .. £ 3 - 0 - 0

Special 4/5 £ 27 - 16 - 0

Donkey Boiler Fee ... £ 3 - 18 - 6

Travelling Expenses (if any) £ 3 - 18 - 6

30 JUN 1937

6 JUL 1937

See G.R. Rpt. No. 20401

Assigned

Committee's Minute

GLASGOW

30 JUN 1937

When received, 2.12.37

When applied for, 6 JUL 1937

The amount of Entry Fee .. £ 3 - 0 - 0

Special 4/5 £ 27 - 16 - 0

Donkey Boiler Fee ... £ 3 - 18 - 6

Travelling Expenses (if any) £ 3 - 18 - 6

30 JUN 1937

6 JUL 1937

See G.R. Rpt. No. 20401

Assigned

Committee's Minute

GLASGOW

30 JUN 1937

When received, 2.12.37

When applied for, 6 JUL 1937

The amount of Entry Fee .. £ 3 - 0 - 0

Special 4/5 £ 2