

Lloyd's Register of British & Foreign Shipping.

(Report on Vessel No. 34565 Port GLASGOW)

No. 7015 SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Wm Beardmore Co. of Glasgow, for the Vessel No. 361, being built by C. Coumell Co. of Glasgow, have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Steering Gear Castings to Messrs Caldwell Co

Mark on ~~Forgings~~ Castings.

Lloyd's

No. 7015

9.4.14

27.5.14

One Quadrant
One Teller
Three Segments
One Union
One Crowhead

Glasgow 1st June 1914

	STERN FRAME.	RUBBER FRAME.	STEM.
Material*	<u>Cast Steel</u>		
How made	<u>Open Hearth</u>		
Dimensions	<u>To patterns</u>		
Progress on Inspection	<u>Repe after annealing</u>		
Date when Inspected	<u>17.3.14 to 27.5.14</u>		
CASTINGS.	<u>Quadrant</u>	<u>Teller</u>	<u>Segments</u>
Tests on Standard Test Pieces.		<u>Union</u>	<u>Crowhead.</u>
Tensile Test—	<u>30.6</u>	<u>34.4</u>	<u>35.0</u>
Tons per square inch			<u>35.0</u>
Extension per cent. ... <u>3"</u>	<u>37</u>	<u>24</u>	<u>26</u>
Cold Bending Test—			
Angle before fracture	<u>140° F</u>	<u>180° F</u>	<u>180° F</u>
Drop Test—			
Height from ground	<u>7 feet</u>		
Hammering Test—			
If made according to Rules and found satisfactory ...	<u>Yes</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

Travel Cleared

To be paid at

Town
Height 4-4-1-10

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.