

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

The words FORGINGS OF CASTINGS, IRON or STEEL, should be struck out as may be required.

No. 7405 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs W Somers & Co of Halesowen for the Vessel No. 3, being built by The Admiralty of Seventon have been inspected by me as set forth below and found to be, so far as can be seen, sound

Mark on Forgings or Castings.

Lloyd's
No. 5704
27.4.21 JP

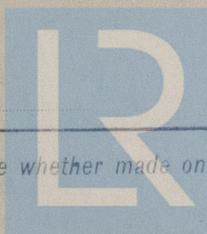
J. Pringle
Sheffield 4/5/21

	STERN FRAME.	1 RUDDER FRAME.	STEM.	
Material*		Siemens Steel		
How made		Forged, Arms struck on		
Dimensions		Head 11 1/2 dia Post 11 1/2 li 8 1/2 dia		
Progress on Inspection		Finished		
Date when Inspected		17/11/20 li 27/4/21		
CASTINGS.				
Tests on Standard Test Pieces.	Rudder Head No 11	Rudder Post - No 20	Arms No 22	Pinches No 30
Tensile Test— Tons per square inch	32.0	29.3	30.0	31.2
Extension per cent. ...	33.0	37.0	36.0	36.0
Cold Bending Test— Angle before fracture	180°	180°	180°	180°
Drop Test— Height from ground ...	✓	✓	✓	✓
Hammering Test— If made according to Rules and found satisfactory ...	✓	✓	✓	✓

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ ✓ : :

To be paid at ✓



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Lloyd's Register

W 493 0093

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

Oiler no 3

Certificate for
Rudder

To be attached to
First Entry

Plymouth
11/5/21.



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Lloyd's Register
Foundation

MASTS, SPARS, & C. PLANTER AND THROENESS ANGLES

State if ordinary or joggled