

Lloyd's Register of Shipping.

(Report on Vessel No.)

Port

West Hartlepool

No.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron ~~or~~ Steel Forgings ~~or~~ Castings, manufactured by The Central Marine Engine Works of West Hartlepool, for the Vessel No. 996, being built by Mrs. Gray & Co. Ltd. of ... have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Mark on Forgings ~~or~~ Castings.

Lloyd's

No. 5515D

MR

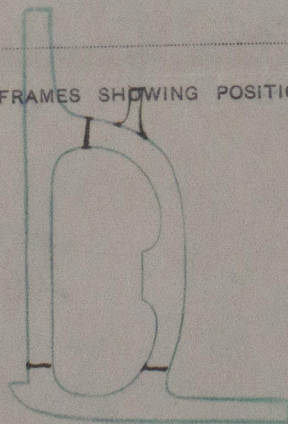
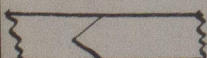
M. Robertson

Built

Darlington 8-12-27

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	Scrap Iron	Scrap Iron	
How made	Forged		
If annealed			
Dimensions	10 1/2 x 4 1/2 x 9 9 x 4 1/2	10" dia. to 4 1/2"	
Progress on Inspection	Forging & Smithing	Forged & Finished	
Date when Inspected	21-4-27 16-9-27	21-4-27 8-12-27	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch			
Extension per cent. ...			
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap ~~or~~ puddled Iron. If of Steel, state whether made on the Open Hearth process.

Grays 996

Stern Frame & Rudder

9/5 mansepool.

West Hartlepool

Report No 16598



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Lloyd's Register
Foundation