

STEEL STEAMER or MOTORSHIP.

Received at London Office

9 JUL 1928

State of Report has been sent on the Freeboard of the Vessel

State of Report is sent on the Machinery of the Vessel

Date of completion of report JUNE 28TH 1928. Port of COPENHAGEN. No. 7752.
 Survey held at NAKSKOV. Date First Survey MAY 6TH 27. Last Survey JUNE 26TH 1928.
 On the (State of Machinery fitted Aft and if Single, Twin or Triple Screw) TWIN SCREW MOTOR VESSEL "VICTORIA"
 State Type (Full scantling, Complete Superstructure with or without Tonnage Openings) COMPLETE SUPERSTRUCTURE WITH TONNAGE OPENINGS State Type of Erections

TONNAGE under Tonnage Deck... 4127.35 CLASS A.1 State if with freeboard as condition of Class YES. Built at NAKSKOV
 Do. of space or spaces between Tonnage Dk. and Upper Dk. 4127.35 Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) 385'0" Launched MAY 5TH 28 Yard No. 34
 Total 4127.35 Breadth (greatest moulded) 54'3" Builders A/S. NAKSKOV SKIBVERFT.
 Gross Tonnage 4499.93 Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) 35'4" Owners DANMARKSSELSKABET ORIENT.
 Register Tonnage 2746.83. 1st Longitudinal Number (L x D) = 13602 Managers (Where necessary to be entered in Reg. Book.)
 2nd Numeral L x (B + D) = 34488 Residence VED STRANDEN 14, COPENHAGEN.
 Framing Depth "d," at middle of length. See Sec. 3 (1d) 23'83 Port of Registry COPENHAGEN
 Proportions—Depth to Length—Uppermost continuous deck to top of keel 10.9 If surveyed while building, afloat, & in dry dock
 Draught Moulded 24'4 1/2" WHILE BUILDING, AFLOAT & IN DRY DOCK.

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
Spacing amidships	30	✓	Bracket Floors, Frame	9 1/2 3 1/2 49	✓
" from 1/2 length to Collision bulkhead	27	✓	" " Reversed Frame	9 3 1/2 49	✓
" in peaks	24	✓	" " Vertical Struts	9 3 1/2 49	✓
AMIDSHIPS, Angle, [or] <u>B.A.</u>	12 3 1/2 56	✓	Centre Girder, depth and thickness amidships	42 54	✓
" Extends up to <u>UPPER DECK ALTERNATIVELY</u>		✓	" " top Angles <u>DOUBLE</u>	3 1/2 3 1/2 52	✓
ed Frame Amidships, Angle <u>ON EVERY 4TH FRAME</u>	5 3 38	✓	" " bottom Angles <u>DOUBLE</u>	4 4 58	✓
" Extends up to <u>SECOND DECK</u>		✓	Side Girders, No. each side and thickness	ONE 140	✓
of Framing Girder <u>B.A. CUT DOWN</u>	8 12 3 1/2 56	✓	Margin Plate depth (excl. of flange) and thickness	39 1/2 52	✓
s in Uppermost Continuous 'tween Decks, Angle, [or] <u>ATEARN</u>	7 1/2 3 1/2 34	✓	" " Vertical Angle to Tank side Bracket abaft 1/2 len. from stem <u>SINGLE</u>	5 1/2 5 1/2 42	✓
" Second 'tween Decks, Angle, [or]	8 3 1/2 38	✓	" " Vertical Angle to Tank side Bracket forward 1/2 len. from stem <u>SINGLE</u>	5 1/2 3 1/2 56	✓
" Third " " " "		✓	" " Gussets, spacing and scantling abaft 1/2 len. from stem <u>ANY</u>	3 1/2 3 1/2 44	✓
ng in Peaks, Angle, [or]	7 1/2 3 1/2 38	✓	" " Gussets, spacing and scantling forward 1/2 len. from stem <u>ANY</u>	3 1/2 3 1/2 56	✓
ter and Spacing of Rivets through Frame and Shell Plating amidships	7/8 5 1/4	✓	Tank Side Brackets, height above base line at toe of Frame and thickness	84 1/2 47	✓
f Frame Joggled <u>JOGGLED</u>		✓	INNER BOTTOM PLATING.		
G ARRANGEMENTS (Sec. 7), state system and particulars	<u>WEB FRAMES SIDE STRINGERS</u>	✓	Breadth and thickness of Middle Line Strake	52 50	✓
STRENGTHENING OF BOTTOM FOR COLLISION. State Particulars	<u>CLOSER SPACED GIRDERS + INTERMEDIATE FRAMES.</u>	✓	Thickness of remainder in Holds	42	✓
BOTTOM. A.B.C. 66" FWD OF 3/4 LTH TO COLLISION BND.		✓	Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Boilers and Boiler Room?	YES.	✓
Depth and thickness at mid-line in Holds		✓	BEAMS.		
Height of Brackets at side above base line at toe of frame		✓	Uppermost Continuous Deck, amidships	9 1/2 3 1/2 48	✓
Line Keelson, on Floors, Angles, [or]		✓	" " in way of Bridge, Angle, [or]		✓
" " Through Plate or Intercostal Plate		✓	Spacing <u>EVERY</u>	30	✓
" " Foundation Plate on Floors		✓	Second Deck, amidships, Angle, [or]	11 3 1/2 56	✓
" " Flat Plate Keel Angles		✓	Spacing <u>EVERY</u>	30	✓
Keelsons, No. each side		✓	Third Deck, amidships, Angle, [or]		✓
" thickness of Intercostal Plate		✓	Spacing		✓
" Angles		✓	Fourth Deck, amidships, Angle, [or]		✓
DOUBLE BOTTOM.		✓	Spacing		✓
Solid Floors, thickness and spacing	40 60	✓	Poop Deck, Angle, [or]		✓
" " Are Frame and Reversed Frame joggled? <u>JOGGLED</u>		✓	Spacing		✓
Bracket Floors, breadth and thickness at middle line	3-8 40	✓	Bridge Deck, Angle, [or]		✓
" " breadth and thickness at margin plate	3-0 40	✓	Spacing		✓
		✓	Forecastle Deck, Angle, [or] <u>EVERY</u>	9 3 1/2 45	✓
		✓	Spacing	27 24	✓

PILLARS AND DECKS.

	INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.
PILLARS , No. of Rows.....			
„ in 'tween Decks, Size and Spacing.....			
„ „ „ „ „			
„ in Holds „ „			
„ „ „ „ „			
Centre Line Bulkhead.			
Stiffeners and Spacing.....	12" 32	54	✓
Plating, thickness of	30		✓
STRINGERS AND DECK.			
Uppermost Continuous Deck.			
Stringer Plate, breadth and thickness in Wells	68" 50		✓
„ „ „ „ in way of Bridge	✓		
„ Angle in Wells	6" 6" 56		✓
Thickness of Plating abreast Deck openings } in way of Wells	42		✓
Thickness of Plating abreast Deck openings } in way of Bridge	✓		
Thickness of Plating within line of openings...	38		✓
If Sheathed, material and thickness	STEEL		✓
Second Deck.			
Stringer Plate, breadth and thickness in Wells.....	69" 38		✓
Stringer Plate, breadth and thickness in way of Bridge.....			
Thickness of Plating abreast Deck openings } in way of Wells			
Thickness of Plating abreast Deck openings } in way of Bridge			
Thickness of Plating within line of openings...			
If Sheathed, material and thickness			
Third Deck.			
Stringer Plate, breadth and thickness.....			
If Plated, state thickness.....			
Fourth Deck.			
Stringer Plate, breadth and thickness.....			
If Plated, state thickness			
Poop Deck.			
Stringer Plate, breadth and thickness			
Plating, Sheathing, material and thickness ...			
Bridge Deck.			
Stringer Plate, breadth and thickness.....			
Plating, Sheathing, material and thickness ...			
Forecastle Deck.			
Stringer Plate, breadth and thickness	34 35		✓
Plating, Sheathing, material and thickness ...	34 40		SHEATHED UNDER WINDLASS ✓

SHELL PLATING.

SCANTLINGS.					RIVETING.								
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES. <i>No.</i>			BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		State if joggled?	SINGLE OR DOUBLE.	RIVETS.		NO. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.				Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.	
	Inches.	Inches.	Inches.	Inches.									
FLAT PLATE KEEL	<i>51"</i>	<i>75"</i>	<i>68"</i>	<i>65"</i>		<i>DOUBLE.</i>	<i>1"</i>	<i>3 3/4"</i>	<i>3.</i>	<i>1 1/8"</i>	<i>4 1/2"</i>	<i>DOUBLE STRAPS.</i>	
" DBLG. (if any)													
BOTTOM PLATING, No. of Strakes}		<i>58</i>	<i>48"</i>	<i>50"</i>		<i>"</i>	<i>7/8"</i>	<i>3 3/8"</i>	<i>3.</i>	<i>7/8"</i>	<i>3 1/8"</i>	<i>OVER LAPPED.</i>	
BILGE PLATING, No. of Strakes}		<i>58</i>	<i>54"</i>	<i>52"</i>		<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	
SIDE PLATING, No. of Strakes}		<i>58</i>	<i>46"</i>	<i>46"</i>		<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	
UPPER DECK, Sheer- strake in Wells.....}	<i>50</i>	<i>1.00</i>	<i>56"</i>	<i>48"</i>		<i>"</i>	<i>1"</i>	<i>3 3/4"</i>	<i>3</i>	<i>1 1/8"</i>	<i>4 1/2"</i>	<i>DOUBLE STRAPS.</i>	
UPPER DECK, Sheer- strake in Bridge ...}	<i>✓</i>												
STRAKE BELOW Sheer- strake in Wells.....}		<i>88"</i>	<i>52"</i>	<i>46"</i>		<i>"</i>	<i>1"</i>	<i>1"</i>	<i>5</i>	<i>1.</i>	<i>4"</i>	<i>OVERLAPPED.</i>	
STRAKE BELOW Sheer- strake in Bridge ...}													
POOP SIDE PLATING													
BRIDGE SIDE PLATING ...													
FOREC'TLE SIDE PLATING			<i>40</i>			<i>SINGLE</i>	<i>3/4"</i>	<i>3"</i>	<i>2</i>	<i>3/4"</i>	<i>2 7/8"</i>	<i>OVERLAPPED.</i>	

WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel—		6 OFF ✓
Extending to Upper Deck (Sec. 3 c)		Collision Bulk ✓
" Deck next below		5 OFF ✓
As per Rule		6 OFF ✓

		Plating Thickness.	STIFFENERS.	
			VERTICAL	HORIZONTAL
			Scantlings.	Spacing.
MIDSHIP BULKH'D,	Upper tween decks			
"	Second "			
"	Third "			
"	Holds	34-36	12-33-66	27
COLLISION	(in Hold)	53-30	12-33-50	24
		61-30-36		
AFTER PEAK	"	40-30	81-30-46	24
	"			

SEMI BOX & PEAK DECK
SEMI BOX & RECESS

FORGINGS and CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any departure from approved plans to be noted.
KEEL, Bar				
STEM	FORGED STEEL.	9½" x 2½"	✓	
STERN FRAME {				
Propeller Post	CAST		✓	
Rudder "	STEEL	10½" x 3"	✓	
RUDDER—A x D.....	540		✓	
Speed of Vessel.....	11 KNOTS.		✓	
RUDDER mainpiece at head ...	FORGED STEEL.	10½"	✓	
" " heel ...		8"	✓	
" " how constructed	5 ARMS SHUNK ON & KEYED TO MAIN PIECE.			
" " double or single plate	SINGLE PLATE 1.10" THICK ✓			
" " coupling, vertical or horizontal.....	HORIZONTAL COUPLING 6. 3½" BOLTS.			

STEEL.

Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) *open hearth process*

Has the Steel been tested as required by the Rules?

Yes.

Lloyd's Register
Foundation

EQUIPMENT No. 34992.												LETTER 2		ANCHORS.	
Number of Certificate.	Anchors.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.				WEIGHT REQUIRED BY TABLE 53.	Description of Anchor	Makers.	Where and when tested and Superintendent.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.				
31098	1st Bower ...	63	3	7				50	10	0	0	63-3-0	STYERS IMPROVED, STOCKLESS.	✓	SUNDERLAND, 17 TH MAY 28 J.H.B.
31099	2nd „ ...	63	3	0				50	7	2	0	63-3-0	"	✓	" 18 TH MAY 28 J.H.B.
31100	3rd „ ...	54	3	21				45	7	2	0	54-2-0	✓	✓	"
	Collective weight.	182	2	0								182-0-0			D ^O
89654	Stream	17	2	7	4	1	23	18	14	1	14	17-2-0	COMMON	✓	NETHERTON 7 TH FEB. H. GREEN

CHAIN CABLES.										HAWSERS AND WARPS.									
Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.			Length and Size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire.	Length and Size per Table 53.		
	Length.	Diam.	Statu-tory.	Break-ing.	Supplied.	Per Rule.	Length.	Diam.	Length.					Ins.	Fathoms.		Ins.	Tons.	Length.
	Fathoms.	Ins.	Tons.	Tons.	Cwts.	qrs.	lbs.	Cwts.	Fathoms.	Ins.				Fathoms.	Ins.		Fathoms.	Ins.	
47.	270	2 1/4	9 1/8	12 1/2	740.112.	682.1-0		270	2 1/4	STUO LINK.	JORGENSEN & CO.	BORGSEWERK A.S. 2 ND FEB. 28 H.L. JUNG.	TOWLINE...	120	5	59.	120	5	
													HAWSERS & WARPS }	90	3	18.	290	2 1/4	
																	190	2 1/2	
Iron Stream Chain or Steel Wire	90	4 3/4		47				90	4 3/4	Steel Wire.									

Steering Gear, ~~Steam~~ ELECTRIC. THOMAS B. THRIE ODENSE Steering Gear, Hand THOMAS B. THRIE ODENSE
 2 LIFEBOATS 24' 3" x 8' 1" 3' 1" ELECTRIC DIRECT ACTING
 Boats 1 Dinghy. 16' 0" x 5' 8" 2' 3" Steering Chains, Size and Test Windlass QUICK WARPING T.B. THRIE
 Ceiling in Holds, thickness and material 2 1/2" 2" Clear of Tank Top. Cargo Battens, thickness, material and spacing 2" WOOD 9" APART.
 Cargo Hatchways.—(Upper Deck) Steel Loomings 2' 9" HIGH 7 1/2' 3' 38 BA 5 1/2" Thickness of Hatches 2 1/2" FORE & AFT.
 Size of No. 1 Hatchway (Forward) 29' 9" x 18' 0" No. 2 30' 0" x 20' 0" No. 3 30' 0" x 20' 0" No. 4 30' 0" x 20' 0" No. 5 30' 0" x 18' 0" No. 6
 Number of Shifting Beams and/or Fore and Afters No. 1 5 OFF. 16' 3/8" PLATE 4 ANGLES 4 x 3' x 4 1/2" No. 2 3' 4' 5' 15' 3/4" PLATE & 4 ANGLES 4 x 3' x 4 1/2"

AKTIESELSKABET
NAKSKOV SKIBSVÆRFT

Builder's Signature

GENERAL DECLARATION. It should be stated (a) whether the vessel is fitted for the carriage and burning of oil used as fuel ☒ or whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo ☒ The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point.

This vessel has been built in accordance with the approved plans
 Secretary's letters, and as required by the Societies rules
 All the double bottom tanks, fore & after peak tanks, & tank between
 tunnels, Scupper, bath rooms & V.C. ducts & Bulkheads have been tested
 as required by the rules & found tight
 The workmanship is good and to my satisfaction
 The freeboard has been cut in the vessels sides & verified.

The amount of Entry Fee.....	K 145-60	Fees applied for,	7.7. 1928.	I am of opinion the Vessel should be Classed + 100. A-1. Complete Superstructure with tonnage opening. Lloyds A & C.P.
Special Survey Fee....	K 59-15-00	Received by me,	8.8. 1928.	
FREEBOARD	182-00			
Travelling Expenses, if any	K 586-90			
State whether the Vessel has been built under Special Survey		Ypo.		Signature
Certificate to be sent to		Copenhagen		Surveyor to Lloyd's Register of Shipping.
Date of issue		17/7/28.		

Committee's Minute

TUES. 17 JUL 1928

Character assigned

+ 100 A-1. With Freeboard

Lloyds A & C.P.

+ d. M.C. 6.28
Oil engines

C.L.

5 B 100 lb.

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

Approved plans

Midship section

Profile and deck plans.

Motor Section.

Gusset connection to tank margin.

Sketches showing riveting of tank margin.

Shaft brackets.

Framing in after peak.

Stern Post or rudder.

Riveting at Tank Margin.

These plans are being detained while the sister vessel is being built.

Particulars of Drop Test of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower	36-0-5	K.H.	5293	26-4-28
2nd "	36-3-27	K.H.	5306	26-4-28
3rd "	31-0-3	K.H.	5237	13-4-28

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. ☒ ft., Bridge ☒ ft., Forecastle 40 ft. (in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated

No. and Material of Decks (this information is to be given as it should appear in the Register Book)

1 D^o (st) & Skuttin dk (st)

Official No. ; Signal Letters N.H.G.S.

Is bottom of Vessel coated with cement No if not given

Particulars of composition Cement on in Peak Tanks

PARTICULARS OF WATER BALLAST.—

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	117-6"	308	Fore peak tank,		110
Double bottom, under Engines and Boilers,	35-0"	118	After peak tank,		153
Double bottom, if under Engines only,			Deep tank, aft,		
Double bottom, if under Boilers only,			Deep tank, forward, <u>between tunnels Oil.</u>		94
Double bottom, forward,	186-3"	698	Other tanks, if fitted,		
Total capacity of double bottom		1124	(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks.
339-9

Order for Special Survey No. 2

Date 30 June 28

Dates of Surveys held while building

1927. MAY. 6 SEP. 6-10. NOV. 18. DEC. 7. 9. 14. 1928. JAN. 16. 28. FEB. 2. 16. 21.
MARCH. 15. 20. APRIL. 11. 24. 25. 30. MAY. 1. 4. 15. 23. 30. JUNE. 8. 14. 27.
JUNE 26th

Lloyd's Register
Foundation
Total No. of Visits 27