

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No. 7752 Port Copenhagen)

No. 1083

34/35

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings or Castings, manufactured by Messrs. Skoda Works Ltd. of Pilsen C. S. R. for the Vessel No. 539, being built by Messrs. A. S. Nakskov of Nakskov, have been inspected by me as set forth below and found to be, so far as can be seen, sound & free from defects

1 Forged built Steel Rudder-frame, complete.

n Forgings or Castings.

Lloyd's

No. 276

18.11.27

Prague 7th January 1928

C. V. Hughes.

| | STERN FRAME. | RUDDER FRAME. | STEM. |
|---|---|---------------|-------|
| al* | S. M. C. H. Steel | | |
| ade | Forged Built | | |
| aled | Yes | | |
| sions | φ 267 mm | | |
| ss on Inspection | Finished machined | | |
| hen Inspected | 18 th November 1927 | | |
| CASTINGS. | Rudder-shaft - Stem | | |
| on Standard Test Pieces. | I II III IV V | | |
| e Test— | 48.6 - 48.6 - 51.1 49.8 - 53.5 - 49.8 - 48.0 - 49.8 | | |
| s per square inch | 34.0 - 34.0 - 35.0 29.0 - 30.0 - 35.0 - 35.0 - 30.0 | | |
| ension per cent. ... | 180° 180° 180° — All 180° satisfactory | | |
| ending Test— | ✓ ✓ ✓ | | |
| le before fracture | ✓ ✓ ✓ | | |
| Test— | ✓ ✓ ✓ | | |
| ght from ground ... | ✓ ✓ ✓ | | |
| ering Test— | ✓ ✓ ✓ | | |
| ade according to Rules / and found satisfactory ... | ✓ ✓ ✓ | | |

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

5 Pintles 52.3 Tensile 34.0 Elong. }
6 Coupling Bolts " " " " }

Water Capac

Tons.

110

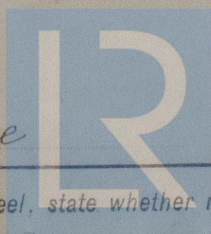
153

ee (if any chargeable) £

94

To be paid at

Prague



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Lloyd's Register Foundation

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

T.

W556-0303

gh Pressure