

# REPORT ON MACHINERY.

No. 13336

MON 2 SEP 1907

Port of *West Hartlepool*

Received at London Office

No. in Survey held at *Hartlepool*

Date, first Survey *21<sup>st</sup> Nov. 1906* Last Survey *28<sup>th</sup> Aug. 1907*

(Number of Visits *6*)

Reg. Book.

*28* sup on the

Master *W. W. Milburn* Built at *Hartlepool*

By whom built *W. Furness, Withy & Co. Ltd.*

Tons  
Gross *3525.83*  
Net *2215.88*

Engines made at *Hartlepool*

By whom made *Richardsons, McFarth & Co. Ltd.*

When made *1907*

Boilers made at *Hartlepool*

By whom made *Richardsons, McFarth & Co. Ltd.*

When made *1907*

Registered Horse Power

Owners *Eskside ss. Co. Ltd. (6 Smales Son & Co. Ltd.)* Port belonging to *Whitby*

Nom. Horse Power as per Section 28 *312*

Is Refrigerating Machinery fitted for cargo purposes *No.*

Is Electric Light fitted *No.*

## ENGINES, &c.—Description of Engines

*Direct acting triple expansion*

No. of Cylinders *3*

No. of Cranks *3*

Dia. of Cylinders *24-39-66* Length of Stroke *45* Revs. per minute *60* Dia. of Screw shaft *13.62* Material of screw shaft *Bar Iron*

Is the screw shaft fitted with a continuous liner the whole length of the stern tube *Yes* Is the after end of the liner made water tight

in the propeller boss *Yes* If the liner is in more than one length are the joints burned *Yes* If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *Yes* If two

liners are fitted, is the shaft lapped or protected between the liners *Yes* Length of stern bush *4-7*

Dia. of Tunnel shaft *12.07* as per rule *12.07* Dia. of Crank shaft journals *12.679* as per rule *12.679* Dia. of Crank pin *13* Size of Crank webs *8x25* Dia. of thrust shaft under

collars *13/8* Dia. of screw *16-9* Pitch of Screw *16-6* No. of Blades *4* State whether moveable *No* Total surface *88.9* *sq*

No. of Feed pumps *2* Diameter of ditto *3* Stroke *27* Can one be overhauled while the other is at work *Yes*

No. of Bilge pumps *2* Diameter of ditto *3 3/4* Stroke *27* Can one be overhauled while the other is at work *Yes*

No. of Donkey Engines *2* Sizes of Pumps *4x6 and 10x9* No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room *3 - 3 1/2 dia* In Holds, &c. *8 - 3 1/2 dia*

No. of Bilge Injections *One* sizes *5* Connected to condenser, or to circulating pump *Calculating* a separate Donkey Suction fitted in Engine room & size *Yes, 3 1/2 dia*

Are all the bilge suction pipes fitted with roses *Yes* Are the roses in Engine room always accessible *Yes* Are the sluices on Engine room bulkheads always accessible *Yes*

Are all connections with the sea direct on the skin of the ship *Yes* Are they Valves or Cocks *Both*

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *Yes* Are the Discharge Pipes above or below the deep water line *Above*

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel *Yes* Are the Blow Off Cocks fitted with a spigot and brass covering plate *Yes*

What pipes are carried through the bunkers *None* How are they protected *Yes*

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times *Yes*

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges *Yes*

Dates of examination of completion of fitting of Sea Connections *24/6/1907* of Stern Tube *1/7/07* Screw shaft and Propeller *1/7/1907*

Is the Screw Shaft Tunnel watertight *Yes* Is it fitted with a watertight door *Yes* worked from *Top platform*

## BOILERS, &c.—(Letter for record (S) ) Manufacturers of Steel

*J. Sphenax & Sons Ltd.*

Total Heating Surface of Boilers *4731* Is Forced Draft fitted *No* No. and Description of Boilers *Two, single-ended tubular*

Working Pressure *180 lbs.* Tested by hydraulic pressure to *360 lbs.* Date of test *15/5/1907* No. of Certificate *3107*

Can each boiler be worked separately *Yes* Area of fire grate in each boiler *52.3* No. and Description of Safety Valves to

each boiler *Two, spring loaded* Area of each valve *7.06* Pressure to which they are adjusted *185 lbs* Are they fitted with easing gear *Yes*

Smallest distance between boilers or uptakes and bunkers or woodwork *17* Mean dia. of boilers *16-0* Length *10-6* Material of shell plates *Steel*

Thickness *1/32* Range of tensile strength *25.5/32* Are the shell plates welded or flanged *No* Descrip. of riveting: cir. seams *D.R. Lap.*

long. seams *T.R.T.B.S* Diameter of rivet holes in long. seams *1/32* Pitch of rivets *8/8* Lap of plates or width of butt straps *18 1/2*

Per centages of strength of longitudinal joint rivets *86.8* plate *85.2* Working pressure of shell by rules *180.5 lbs.* Size of manhole in shell *16 1/2 x 13*

Size of compensating ring *30 x 29 x 1/32* No. and Description of Furnaces in each boiler *3, Mexican* Material *Steel* Outside diameter *50 1/2*

Length of plain part top *3 9/8* Thickness of plates bottom *3 9/8* Description of longitudinal joint *Welded* No. of strengthening rings *Susp.*

Working pressure of furnace by the rules *199.5* Combustion chamber plates: Material *Steel* Thickness: Sides *1/32* Back *1/32* Top *1/32* Bottom *7/8*

Pitch of stays to ditto: Sides *8 1/4 x 7 3/4* Back *8 1/2 x 8* Top *8 1/2 x 7* If stays are fitted with nuts or riveted heads *Nuts* Working pressure by rules *184.5*

Material of stays *Steel* Diameter at smallest part *1 3/8* Area supported by each stay *66* Working pressure by rules *180 lbs.* End plates in steam space:

Material *Steel* Thickness *1/32* Pitch of stays *16 1/2* How are stays secured *D.M.T.* Working pressure by rules *185 lbs.* Material of stays *Steel*

Diameter at smallest part *2 1/2* Area supported by each stay *16 1/2 x 16 1/2* Working pressure by rules *180* Material of Front plates at bottom *Steel*

Thickness *7/8* Material of Lower back plate *Steel* Thickness *1/16* Greatest pitch of stays *12 3/4 x 8* Working pressure of plate by rules *201*

Diameter of tubes *3 1/4* Pitch of tubes *4 1/2 x 4 3/8* Material of tube plates *Steel* Thickness: Front *1* Back *3/4* Mean pitch of stays *9*

Pitch across wide water spaces *1 1/4* Working pressures by rules *202 lbs.* Girders to Chamber tops: Material *Steel* Depth and

thickness of girder at centre *8 x 1 3/4* Length as per rule *2-6 1/2* Distance apart *8 1/2* Number and pitch of stays in each *3-7*

Working pressure by rules *182 lbs.* Superheater or Steam chest; how connected to boiler *None* Can the superheater be shut off and the boiler worked

separately *Yes* Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet

holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness

stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed

Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

F.W. & Co. 1231.

5500-SESM

**VERTICAL DONKEY BOILER**— Manufacturers of Steel *As per report attached hereto.*  
 No. *One* Description *Single ended multitubular & plain furnaces.* *Main Deck.*  
 Made at *Darlington* By whom made *Black Boiler Works Ltd* When made *1907* Where fixed *Starboard*  
 Working pressure tested by hydraulic pressure to \_\_\_\_\_ Date of test \_\_\_\_\_ No. of Certificate \_\_\_\_\_ Fire grate area \_\_\_\_\_ Description of Safety Valves \_\_\_\_\_  
 No. of Safety Valves \_\_\_\_\_ Area of each \_\_\_\_\_ Pressure to which they are adjusted \_\_\_\_\_ Date of adjustment \_\_\_\_\_  
 If fitted with easing gear \_\_\_\_\_ If steam from main boilers can enter the donkey boiler \_\_\_\_\_ Dia. of donkey boiler \_\_\_\_\_ Length \_\_\_\_\_  
 Material of shell plates \_\_\_\_\_ Thickness \_\_\_\_\_ Range of tensile strength \_\_\_\_\_ Descrip. of riveting long. seams \_\_\_\_\_ Rivets \_\_\_\_\_  
 Dia. of rivet holes \_\_\_\_\_ Whether punched or drilled \_\_\_\_\_ Pitch of rivets \_\_\_\_\_ Lap of plating \_\_\_\_\_ Per centage of strength of joint \_\_\_\_\_ Plates \_\_\_\_\_  
 Working pressure of shell by rules \_\_\_\_\_ Thickness of shell crown plates \_\_\_\_\_ Radius of do. \_\_\_\_\_ No. of stays to do. \_\_\_\_\_ Dia. of stays \_\_\_\_\_  
 Diameter of furnace Top \_\_\_\_\_ Bottom \_\_\_\_\_ Length of furnace \_\_\_\_\_ Thickness of furnace plates \_\_\_\_\_ Stayed by \_\_\_\_\_  
 Working pressure of furnace by rules \_\_\_\_\_ Thickness of furnace crown plates \_\_\_\_\_ Dates of survey \_\_\_\_\_  
 Diameter of uptake \_\_\_\_\_ Thickness of uptake plates \_\_\_\_\_ Thickness of water tubes \_\_\_\_\_

**SPARE GEAR.** State the articles supplied:— *Two top end bolts, two bottom end bolts, two main bearing bolts, one set coupling bolts, one set of feed and bilge pump valves, nuts and bolts, one propeller, one propeller shaft*

FOR RICHARDSONS, WESTGARTH & CO LIMITED  
 The foregoing is a correct description,  
*S. Brigate* ASSISTANT GENERAL MANUFACTURER.

Dates of Survey while building: During progress of work in shops— 1906. Apr. 21, Dec. 11, 13, 1907. Feb. 16, 19, 21, 23, 26, 28, Oct. 13, 14, 16, 21, 26, Apr. 4, 5, 9, 12, 15, 16, 17, 18, 19, 22, 24, 25, 26, 30, May 1, 2, 3, 4, 14, 15, 16, 17, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, June 7, 10, 11, 12, 14, 15, 20, 24, 25, 27, 28, July 1, 2, 3, 4, 6, 8, 10, 12, 19, 22, 29, Aug. 15, 28.  
 Total No. of visits *67* Is the approved plan of main boiler forwarded herewith *Yes*

Dates of Examination of principal parts— Cylinders *28/5/07* Slides *9/4/07* Covers *28/5/07* Pistons *28/5/07* Rods *28/6/07*  
 Connecting rods *7/4/07* Crank shaft *22/5/07* Thrust shaft *3/6/07* Tunnel shafts *4/7/07* Screw shaft *27/6/07* Propeller *25/6/07*  
 Stern tube *20/6/07* Steam pipes tested *10/7/07* Engine and boiler seatings *28/6/07* Engines holding down bolts *5/7/07*  
 Completion of pumping arrangements *12/7/07* Boilers fixed *5/7/07* Engines tried under steam *12/7/07*  
 Main boiler safety valves adjusted *12/7/07* Thickness of adjusting washers *P. 3/8" S. 1/32"*  
 Material of Crank shaft *Steel* Identification Mark on Do. *4535* Material of Thrust shaft *Steel* Identification Mark on Do. *4535*  
 Material of Tunnel shafts Identification Marks on Do. *4535* Material of Screw shafts *Bar Iron* Identification Marks on Do. *4535*  
 Material of Steam Pipes *Wrought Iron* Test pressure *600 lbs per sq. in.*

**General Remarks** (State quality of workmanship, opinions as to class, &c. *Workmanship good.*)  
*The machinery and boilers of this vessel have been constructed under Special Survey and placed on board in accordance with the Society's Rules. They are now in my opinion in safe working condition and the case is respectfully submitted for the notation **LMC 8-07** in the Register Book.*

It is submitted that this vessel is eligible for THE RECORD. **LMC 8-07.**

*H.C. 29.07*  
*J.S.*  
*29.07*

The amount of Entry Fee. . . £ 3 : 0 : 0  
 Special . . . . . £ 35 : 12 : 0  
 Donkey Boiler Fee . . . . . £ : :  
 Travelling Expenses (if any) £ : :  
 When applied for, 29:8:1907  
 When received, 31:8:1907

*H.C. Hudson*  
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Committee's Minute  
 Assigned

TUES. 3 SEP 1907

*+ lmc 8 07*



MACHINERY CERTIFICATE WRITTEN

West Hartlepool

Certificate (if required) to be sent to \_\_\_\_\_  
 (The Surveyors are requested not to write on or below the space for Committee's Minute.)

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