



# Lloyd's Register of Shipping.

47, Quai de la Fosse,

Nantes, 3rd August 1921

LLOYD'S REGISTER  
LONDON.  
RECD 5 AUG 1921  
ANSD

G. DEMAREST,  
LAING,  
SURVEYORS.

THE SECRETARY

71, Fenchurch Street, 71

LONDON.E.C.3.

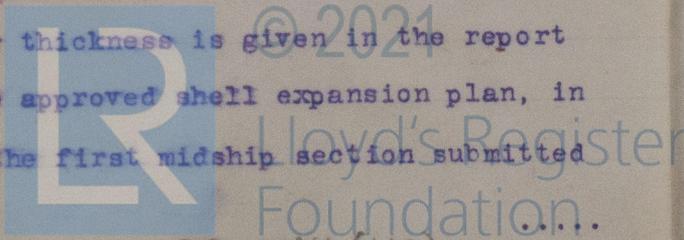
Dear Sir ,

With reference to your letter of the 29th July 1921 regarding Nantes 1st Entry Report N° 1224, on the hull of the S/S "UNION", I beg to inform you that Mr Démarest is at present on leave, but I have looked into his notes, and the plans that are in this office, and have consulted Mr Kerr who was acting for the Owners on this vessel, and I find that :

1° - Centre girder top angles as fitted in vessel are 90 x 90 x 12 and not 11 as shown in this report.

2° - Bridge and stringer angles as fitted in vessel are 130 x 130 x 15 (and 18 in places) not 13 as stated in report.

Regarding the approved scantlings of these bars, I would observe that though their thickness is given in the report as 18 m/m they are shown on the approved shell expansion plan, in this office, and on a copy of the first midship section submitted



W59-0014 (1/2)

" U N I O N "

N° 2

which was later cancelled, as 15 m/m thick.

3° - The butts of the second deck stringer plating are correctly stated in report as double riveted, but they are treble riveted over the deep tank, in the boiler space and at after end of N°2 hatch.

4° - Spacing of frame rivets appears to be very approximately as required, in way of the 915 m/m spacing.

I am, Dear Sir ,

Yours faithfully.

*Geo. A. Farrer*



© 2021

Lloyd's Register  
Foundation

W59-0014(2/2)

Referred to the Chief Ship Surveyor,

Referred to the Chief Ship Surveyor.

*[Handwritten signature]*

-5 AUG 1921

*[Handwritten initials]*

*[Handwritten notes]*  
200  
200  
200



© 2021

Lloyd's Register  
Foundation

Splicing ...  
ES, In 'twice  
Hold  
Quarter

The Sur  
frame  
whethe  
the bu  
whethe  
bridge  
as sho  
inform  
Chantli  
will b  
whethe  
of the  
Dear St