

CENTRE LINE GIRDER
CUT IN WAY OF OIL DRAIN

TANK TOP

3 1/2 x 3 1/2 x 54"

1 1/2"

1/2" OPENING FOR OIL DRAIN

50 DOUBLING

60" PLATE

6 x 6 x 52"

5 x 5 x 60"

NOTE. OPENINGS IN FLOOR PLATES TO BE
BLANKED & MADE WATERTIGHT

SECTION AA

OIL TIGHT INTERCOSTAL BETWEEN
FRAMES 58 & 59 P & S.
ALTERNATIVE METHOD: MANHOLE
IN EXISTING INTERCOSTAL TO BE
BLANKED

FOR DOUBLINGS SEE LLOYDS
APPROVED PLAN

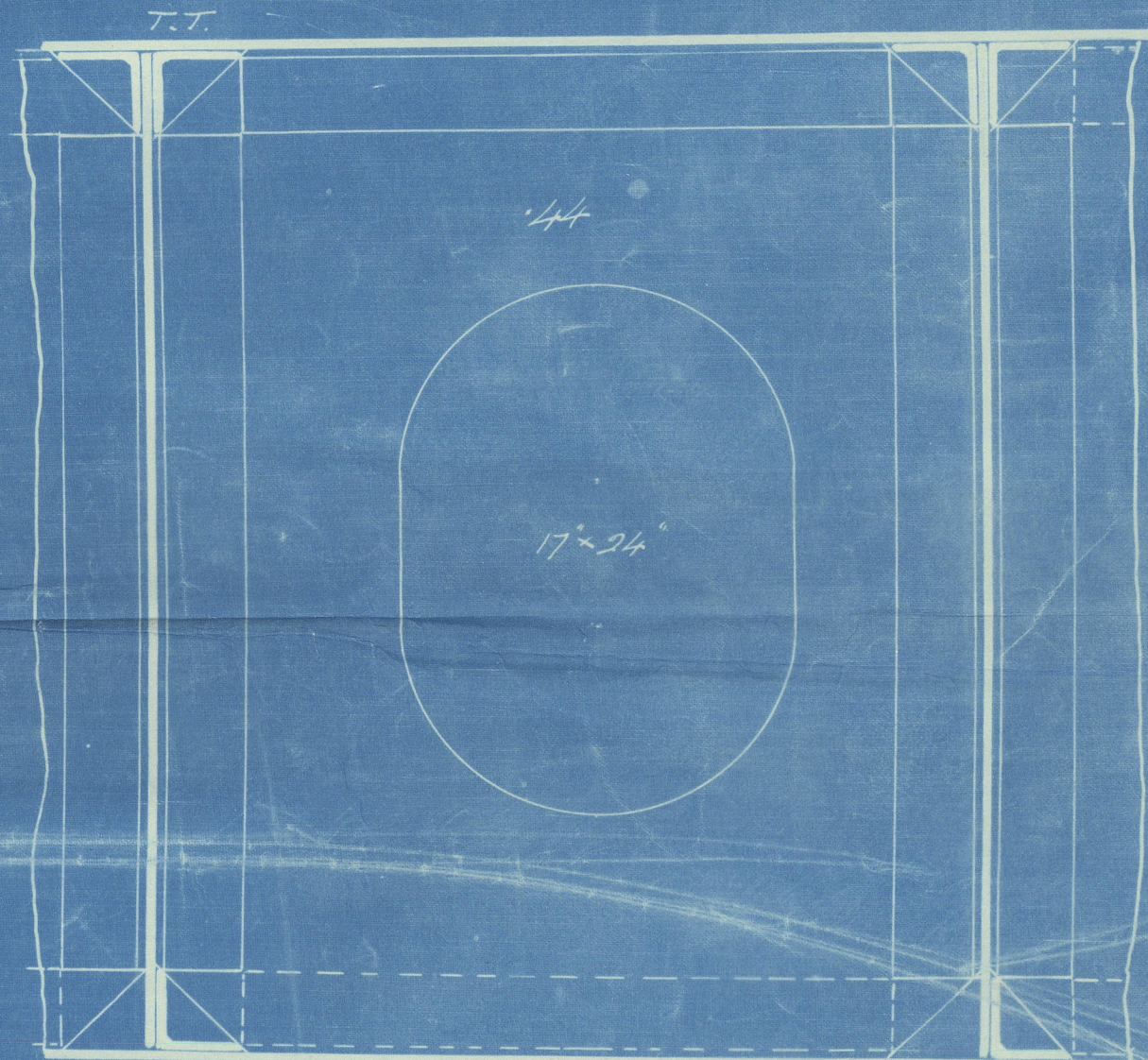
3/8" NARDANA
STIFFENING TO TANK TOP
IN WAY OF BAUER-WACH.

SCALE 1/8" = 1 FT.

AS SHOWN FOR PORT SIDE
TO OPPOSITE HAND FOR STARBOARD SIDE.

RIVETING:-
RIVETS THROUGH TANK TOP & INTERCOSTAL LUGS 3/8" DIA
SPACED 6" @ 3" C/P TO C/P
RIVETS THROUGH INTERCOSTAL FLOOR LUGS 3/8" DIA
SPACED 7" @ 3" C/P TO C/P
RIVETS THROUGH INTERCOSTAL SHELL LUGS 3/8" DIA
SPACED 6" @ 3" C/P TO C/P
TACK RIVETS IN DOUBLINGS 3/8" DIA SPACED AS NECESSARY

APPROVED BY LLOYDS 23-11-28.



TYPICAL SECTION OF NEW INTERCOSTALS



TYPICAL SECTION OF NEW HALF INTERCOSTALS

R. & L. GREEN & CO. LONDON LTD.
GENERAL OFFICES:
STAFF DRAWING OFFICE
Drawing No. 11035-A
Drawn by J. H. Green
Date 11-11-28

Lloyd's Register
Foundation

Revised copy of
Plan approved
29-11-28
6/11/28

50142

I. S. S. "Nardana"

Copy of approved plan of Stiffening
to Tank Top in way of Bauer-Wach
Turbines

W61-0044



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