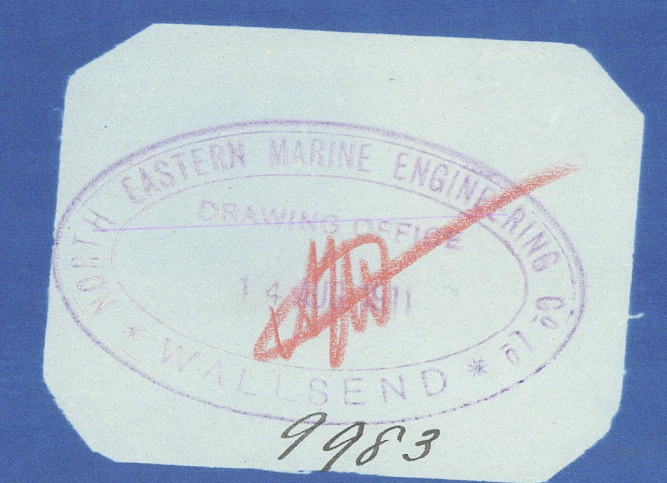


NORTHUMBERLAND ENGINE WORKS -  
 TRACING 529. SCHEDULE L.  
 - STEAM BOILER -

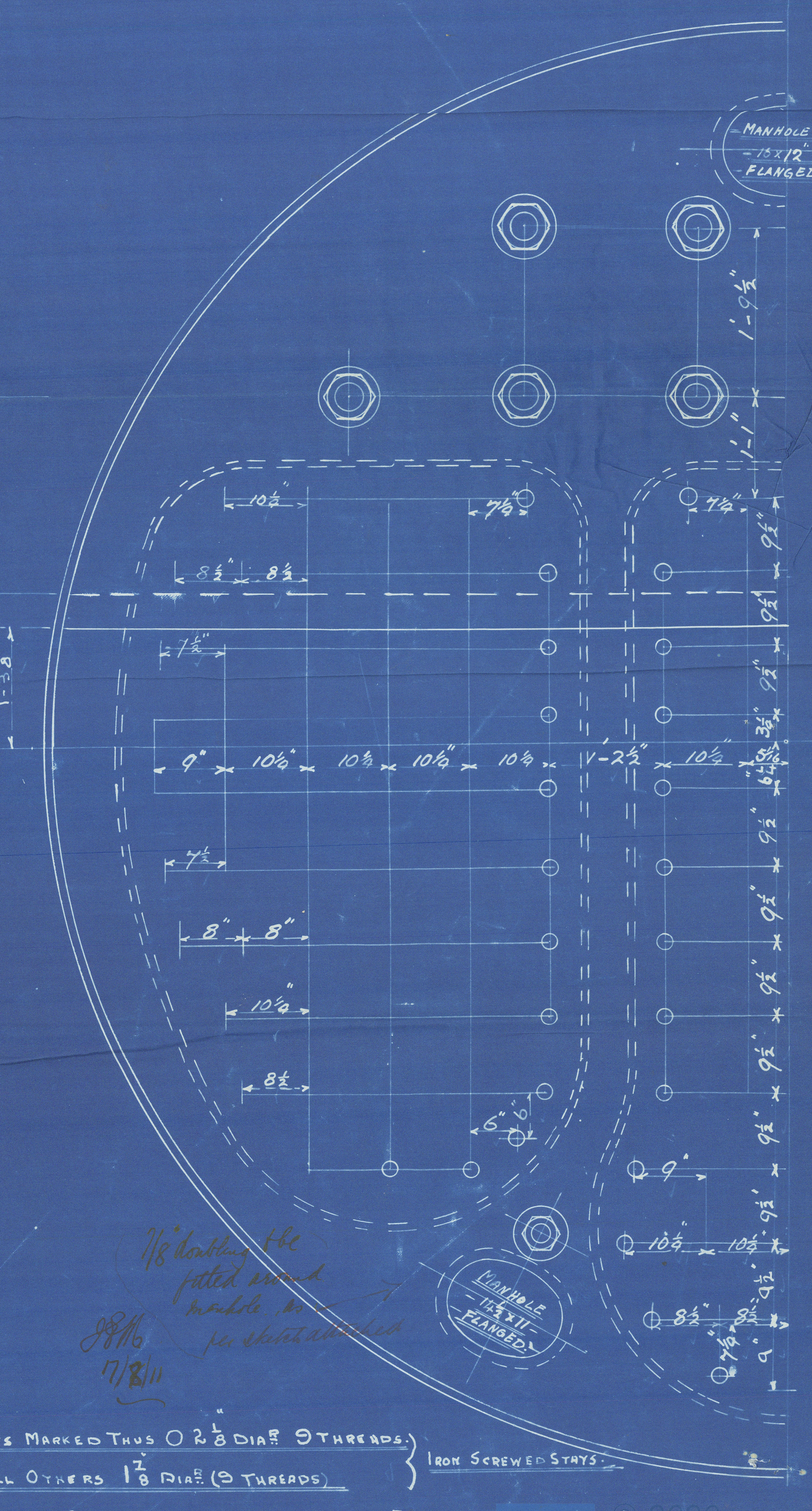
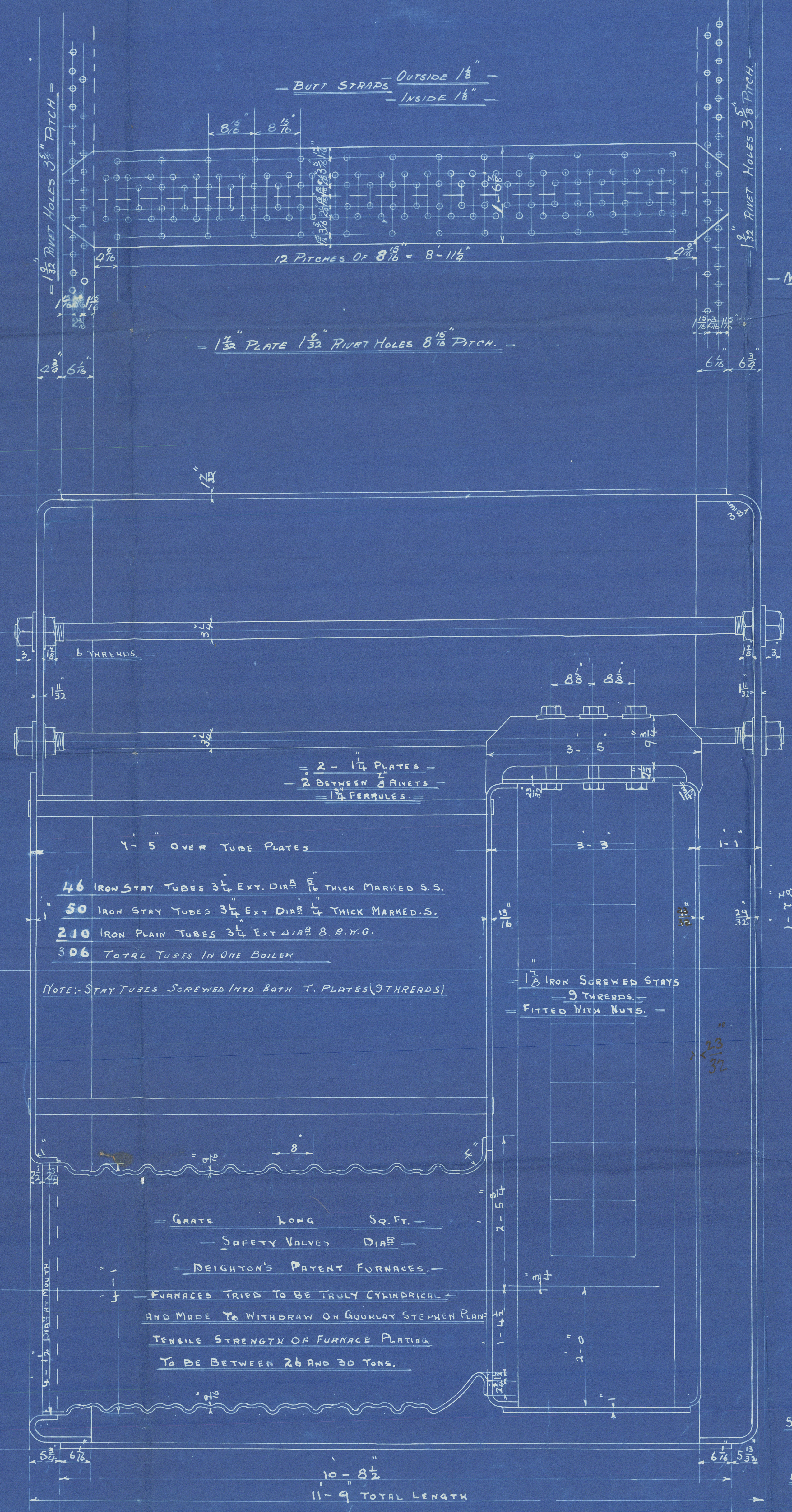
17/8/11



- WORKING PRESSURE = 180 LBS. -  
 - TEST PRESSURE = 360 " " -

- NOTE. ALL PLATES STAYS & TO BE OF STEEL. SMOKE TUBES AND SCREWED STAYS. -  
 - TO BE OF IRON -  
 - TENSILE STRENGTH OF SHELL PLATING TO BE NOT LESS THAN 28 TONS -  
 - ALL HOLES DRILLED IN PLACE AFTER PLATES ARE BENT. -

J. W. A.  
 29/7/11



STAYS MARKED THUS O 2 1/8 DIA 9 THREADS. IRON SCREWED STAYS.  
 ALL OTHERS 1 1/8 DIA (9 THREADS)  
 NOTE. ALL SCREWED STAYS SCREWED INTO PLATE AND FITTED WITH NUTS.



Amended Plan.  
North Eastern Marine  
Engineering Co Ltd  
Boiler No 2022  
Northumbrians SBC No 191

S.S. QUEEN LOUISE  
NEWCASTLE ON TYNE  
REPORT No. 62102

*Wm. H. H. H.*



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