

# Lloyd's Register of Shipping.

(Report on Machinery, No. 56030

Port

GLASGOW

## No. 5260 ENGINE FORGINGS OR CASTINGS.

I have to report that the Forgings or Castings, as herein described, manufactured by Messrs. D. Roman & Co Ltd of Glasgow for the Engines No. 966 being constructed by themselves of Glasgow for the Ship No. 35, being built by Blythswood, L. & C. Co of Glasgow have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to themselves.

Mark on Forgings or Castings.

Lloyd's  
No. 5260  
CSP

Chas. A. Porter

Glasgow. 15/12/1924

	CRANK SHAFT.	THRUST SHAFT.	INTERMEDIATE SHAFT.	TUBE SHAFT.
	3. Piston Rods	3. Crankshaft		
	FLYWHEEL SHAFT.			SCREW SHAFT.
Material ...	Siemens Martin	Ingot Steel		
How made ...		Forged		
If Annealed ...		Yes.		
Dimensions, Forgings		as per plan		
Weight, Castings				
Progress on Inspection		Black forged.		
Tests on Standard Test Pieces.	Test nos. 83 84	Test no. 85		
Tensile Test— Tons per square inch	30.2 28.7	28.4		
Extension per cent	31 33	36		
Cold Bending Test— Angle before fracture	180	180		
Dates when Inspected	29/8/34 to	13/12/34		

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

Fee (if any chargeable) £

NIL (Vessel Classed)

To be paid at

L.C.D.

\* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.