

Rpt. 5a.

# REPORT ON BOILERS.

No. 33801.

WED. APR. 1-1914

Received at London Office

1914  
Date of writing Report 30. 3. 1914  
When handed in at Local Office 30. 3. 1914  
Port of Glasgow  
No. in Survey held at Glasgow  
Date, First Survey 5- 8- 13  
Last Survey 24. 3. 1914  
Reg. Book. 126  
By whom made J. J. "Janit" Robert  
(Number of Visits 28)  
Gross 5596.  
Tons Net 3553.  
Master W. Bore Built at Port Glasgow By whom built Russell & Co. 661. When built 1914  
Engines made at Glasgow By whom made David Rowan & Co. 608 When made 1914  
Boilers made at do By whom made do 608. When made 1914  
Registered Horse Power Owners Rankin Gilman & Co. Port belonging to Liverpool

## MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.—Manufacturers of Steel Stewart & Lloyd Ltd

(Letter for record (7)) Total Heating Surface of Boilers 1250  $\frac{1}{2}$  Is forced draft fitted No. and Description of

Boilers One Single Ended Working Pressure 100  $\frac{1}{2}$  Tested by hydraulic pressure to 200  $\frac{1}{2}$  Date of test 10/12/13

No. of Certificate 12456 Can each boiler be worked separately Area of fire grate in each boiler 33.5  $\frac{1}{2}$  No. and Description of

safety valves to each boiler Cockburn Double Area of each valve 5.9  $\frac{1}{2}$  Pressure to which they are adjusted 105  $\frac{1}{2}$

Are they fitted with easing gear Yes In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler No

Smallest distance between boilers or uptakes and bunkers or woodwork 2' 6" Mean dia. of boilers 12' 0" Length 10' 0"

Material of shell plates steel Thickness  $\frac{3}{4}$ " Range of tensile strength 28432 Are the shell plates welded or flanged No

Descrip. of riveting: cir. seams D. R. Lap long. seams T. R. L. Diameter of rivet holes in long. seams  $\frac{15}{16}$ " Pitch of rivets 3.283"

Lap of plates or width of butt straps 6  $\frac{1}{2}$ " Per centages of strength of longitudinal joint rivets 71.5" plate 71.5" Working pressure of shell by

rules 102 Size of manhole in shell 16 x 12 Size of compensating ring Flanged No. and Description of Furnaces in each

boiler 2 plain Material steel Outside diameter 3.5  $\frac{1}{2}$ " Length of plain part top 7' 0" Thickness of plates crown  $\frac{9}{16}$ " bottom  $\frac{7}{8}$ "

Description of longitudinal joint weld No. of strengthening rings none Working pressure of furnace by the rules 100 Combustion chamber

plates: Material steel Thickness: Sides  $\frac{9}{16}$ " Back  $\frac{9}{16}$ " Top  $\frac{9}{16}$ " Bottom  $\frac{7}{8}$ " Pitch of stays to ditto: Sides  $10\frac{1}{2} \times 9\frac{1}{2}$ " Back  $10\frac{1}{4} \times 9\frac{1}{2}$ "

Top  $10\frac{1}{2} \times 9\frac{1}{2}$ " If stays are fitted with nuts or riveted heads nuts Working pressure by rules 114 Material of stays Iron Diameter at

smallest part 1.76" Area supported by each stay 95" Working pressure by rules 110 End plates in steam space: Material steel Thickness 1"

Pitch of stays 25 x 15 How are stays secured D. nuts Working pressure by rules 106 Material of stays steel Diameter at smallest part 3.97"

Area supported by each stay 375" Working pressure by rules 110 Material of Front plates at bottom steel Thickness  $\frac{3}{4}$ " Material of

Lower back plate steel Thickness  $\frac{5}{8}$ " Greatest pitch of stays 12  $\frac{3}{4}$ " Working pressure of plate by rules 107 Diameter of tubes 3  $\frac{1}{4}$ "

Pitch of tubes 4  $\frac{1}{2} \times 4\frac{3}{8}$  Material of tube plates steel Thickness: Front  $\frac{3}{4}$ " Back  $2\frac{1}{32}$ " Mean pitch of stays 12  $\frac{3}{16}$ " Pitch across wide

water spaces 14" Working pressures by rules 103 Girders to Chamber tops: Material steel Depth and thickness of

girder at centre 7  $\frac{1}{2} \times 5\frac{1}{8} \times 2$  Length as per rule 32  $\frac{3}{4}$ " Distance apart 9  $\frac{1}{2}$ " Number and pitch of Stays in each 3 at 10  $\frac{1}{2}$ "

Working pressure by rules 100 Superheater or Steam chest: how connected to boiler none Can the superheater be shut off and the boiler worked

separately Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet

holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness

If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed

Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

The foregoing is a correct description,

for David Rowan & Co. Manufacturer.

Dates of Survey During progress of work in shops - - - See accompanying Machinery Report. Is the approved plan of boiler forwarded herewith Yes  
while building During erection on board vessel - - - Total No. of visits

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) This boiler has been constructed under Special Survey & is of good materials & workmanship. It has been fitted on board as stated Rpt. 4.

Survey Fee ... £ : : When applied for, 191  
Travelling Expenses (if any) £ : : When received, 191

H. Gardner-Smith  
Engineer Surveyor to Lloyd's Register of British and Foreign Shipping.

Committee's Minute GLASGOW 31 MAR. 1914

Assigned See minute on accompanying machinery report.



Lloyd's Register Foundation

W664-6640