

on the *Norman* *1200* for *John* *10.1.18* *London*  
Master *T. W. Bubb* Built at *Sunderland* By whom built *Osbourne, Graham*  
Boilers made at *Burlington* By whom made *Blake Boiler, Wagon & Eng. Co. Ltd*

(Received at London Office

19. )

1008 Port *Middlesbrough* Date *June 8<sup>th</sup>* 1914.

We request that the *Blake Patent* Boiler numbered as below to be made  
by *Osbourne Graham & Co* by *The Blake Boiler, Wagon & Eng. Co. Ltd*  
be Specially Surveyed while building.

We hereby engage to pay Special Survey Fees as follows, viz. :—

For boilers up to 200 Nominal Horse Power, one shilling per Horse Power. For boilers over 200 Nominal Horse Power, one shilling per Horse Power for the first 200 Horse Power and fourpence per Horse Power above 200. The Nominal Horse Power to be reckoned at 15 square feet of heating surface. No fee to be less than £2 2s.

MEM.—In exceptional cases an additional charge will be made according to the services performed, and in all cases where travelling expenses are incurred by the Surveyors in connexion with the above services, they are to be defrayed by the parties interested.

28.30 No. *3264*

This request is made upon the terms of the Rules and Regulations of Lloyd's Register of British Foreign Shipping, which provide that :—

While the Committee use their best endeavours to ensure that the functions of the Society are properly executed, it is to be stood that neither the Committee nor the Society are under any circumstances whatever to be held responsible for any inaccuracy report or certificate issued by the Society or its Surveyors, or in any entry in the Register Book or other publication of the y, or for any error of judgment, default, or negligence of the Surveyors, or other Officers or Agents of the Society.

Signature

*Herbert Blake*  
2020

the Secretary,

Lloyd's Register of British and Foreign Shipping,

71, Fenchurch Street, London, E.C.

Lloyd's Register  
Foundation  
W710-10216

This boiler has been constructed under Sp  
is of good material and work



When made \_\_\_\_\_ Where fixed \_\_\_\_\_  
 Hydraulic pressure to \_\_\_\_\_ Date of test \_\_\_\_\_ No. of Certificate \_\_\_\_\_ Fire grate area \_\_\_\_\_ Description of Safety \_\_\_\_\_  
 Safety Valves \_\_\_\_\_ Area of each \_\_\_\_\_ Pressure to which they are adjusted \_\_\_\_\_ Date of adjustment \_\_\_\_\_  
 Steam from main boilers can enter the donkey boiler \_\_\_\_\_ Dia. of donkey boiler \_\_\_\_\_ Length \_\_\_\_\_  
 Thickness \_\_\_\_\_ Diam. of riveting long. seams \_\_\_\_\_ Rivets \_\_\_\_\_

Date of writing Report \_\_\_\_\_  
 No. in \_\_\_\_\_  
 Reg. Book. \_\_\_\_\_  
 on the \_\_\_\_\_  
 Master J. W.  
 Boilers made at \_\_\_\_\_  
 Owners Co

ched or drilled \_\_\_\_\_  
 Thickness of sh \_\_\_\_\_  
 Atom \_\_\_\_\_ Le \_\_\_\_\_

of uptake plates \_\_\_\_\_

cles supplied :- \_\_\_\_\_

for top & \_\_\_\_\_  
 p valves \_\_\_\_\_

ect descrip \_\_\_\_\_

M \_\_\_\_\_

Jul. 28. \_\_\_\_\_

5. 10. 11. 15. \_\_\_\_\_

40 \_\_\_\_\_

parts—Cyl \_\_\_\_\_

shaft 30-12 \_\_\_\_\_

es tested 2: \_\_\_\_\_

22-2-15. \_\_\_\_\_

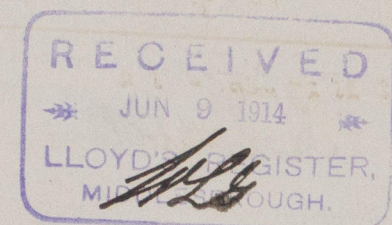
11-2-15 \_\_\_\_\_

Identification Mark on Do. 6936WC \_\_\_\_\_

Identification Marks on Do. 50AK1 \_\_\_\_\_

Boilers fixed 8-2-15

Thickness of adjusting washers Port 1/16" Stand 1/16"



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Lloyd's Register  
 Foundation

VERTICAL

Made at Barla

ested by hydraulic \_\_\_\_\_

No. of safety valve \_\_\_\_\_

enter the donkey \_\_\_\_\_

trength 28-32

Cap of plating 4

Radius of do. 3

Thickness of furn \_\_\_\_\_

plates Top 16

Back

Thickness of wat \_\_\_\_\_

Dates of Survey while building  
 Dur won Dur bo Total

GENERAL

This is of \_\_\_\_\_