

M.S. "British Pluck" Swan Hunters No 1254

Rpt. 1*.

PARTICULARS OF LONGITUDINAL FRAMING.

no. 83127

FRAMING.	AMIDSHIPS.			ENDS. <i>ie. in oil tanks</i>			AMIDSHIPS.			ENDS.			RIVETING.					
	In Ship.			In Ship.			Per Rule or as approved.			Per Rule or as approved.			Rivets in Longitudinal Frames.		Spacing of Rivets on each side of Transverses and Bulkheads.		Rivets in Brackets to Bulkheads.	
	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Diam. Ins.	Spang. Ins.	Inches.	Number.	Diameter. Inches.	
Framing of L, [or C		✓			✓								✓				✓	
Frames in Bridge 'tween Decks		✓			✓								✓				✓	
Frames from Uppermost Continuous Deck	5	3	.30	✓ 5	3	.30	✓						3/4	4 1/2	4 1/2"	5	7/8	
" 2	5	3	.30	✓ 5	3	.30	✓						"	"	"	"	"	
" 3	5 1/2	3	.30	✓ 5 1/2	3	.30	✓	Scantlings		Scantlings			"	"	"	"	"	
" 4	5 1/2	3	.30	✓ 5 1/2	3	.30	✓	as in		as in			"	"	"	10 1/2 long. 7 1/2 Bul. 3/4		
" 5	6 1/2	3	.32	✓ 6 1/2	3	.32	✓	Ship		Ship			"	"	"	✓ approved		
" 6	7	3	.34	✓ 7	3	.34	✓						3/4	4 1/2	3 3/8 for 7 Rivets	"	✓	
" 7	7	3	.34	✓ 7	3	.34	✓						"	"	"	✓	"	
" 8	7	3	.34	✓ 7	3	.34	✓						"	"	"	✓	"	
" 9	7	3	.34	✓ 7	3	.34	✓						"	"	"	✓	"	
" 10	7	3	.34	✓ 7	3	.34	✓						"	"	"	✓	"	
" 11																		
" 12																		
" 13																		
" 14																		
" 15																		
" 16																		
Spacing of Longitudinal Frames	Amidships	2-6"	at bottom 2-6 to 2-7" at sides	✓														
	At Ends	2-7 1/2"		✓														
Double Bottoms	Tank Top Longitudinals																	
[or C	Bottom																	
Spacing of Longitudinals	Amidships																	
	At Ends...																	
Transverses.																		
In Bridge 'tween Decks	Depth and Thickness																	
	Face Angles																	
	Lugs to Shell*																	
In Trunk	Depth and Thickness	10 x .36"		10 x .36														
Upper 'tween Decks	Face Angles	3" flange		3" flange														
	Lugs to Shell*	3 x 3 x .36		3 x 3 x .36				As in		As in			3/4	3 3/4	✓			
	Depth and Thickness	15 x .38		15 x .38				Ship		Ship								
In Hold.	Face Angles	5" flange		5" flange														
	Lugs to Shell*	5 x 5 x .36		5 x 5 x .36									3/4	3 3/4	✓			
	Back Bars																	
	Brackets	to per approved plans		to per approved plans														
Spacing of Transverse Frames		7-2"		7-2"														
	* State if joggled or liners.	No		transverse in No 4 tank 10' long.														
Longitudinal Beams of L, [or E	Trunk top	5	3	.30	5	3	.30	As in		As in		Spacing 30"						
	Bridge Deck	5 1/2	3	.33	5 1/2	3	.33	Ship		Ship		35"						
	Upper																	
	Second																	
	Third																	

The particulars of framing in peaks (if ordinary), Floors, Centre Girder, Side Girders and Margin Plate and their angle attachments, etc., to be entered in their respective places provided for on the Report Forms.

NOTE:—This slip to be pasted on the fourth page of the Report, and reference to same to be made under framing, etc., on the first page.

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