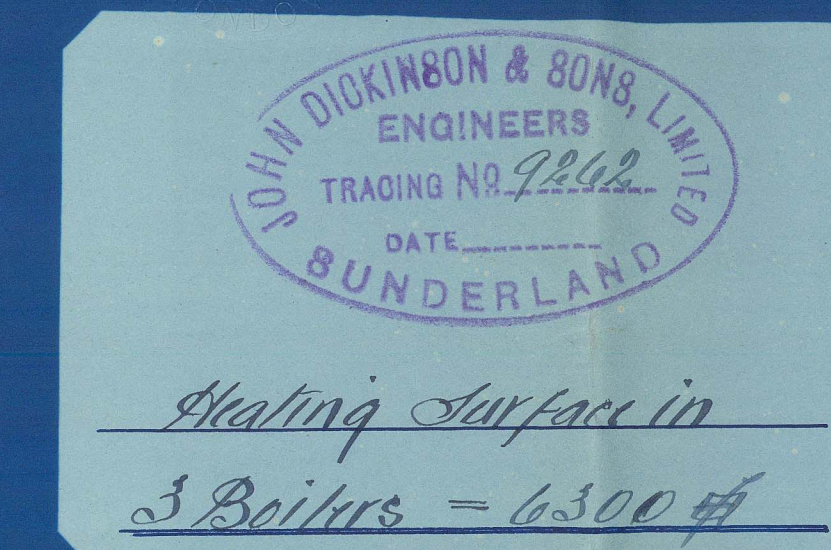


STEEL BOILERS

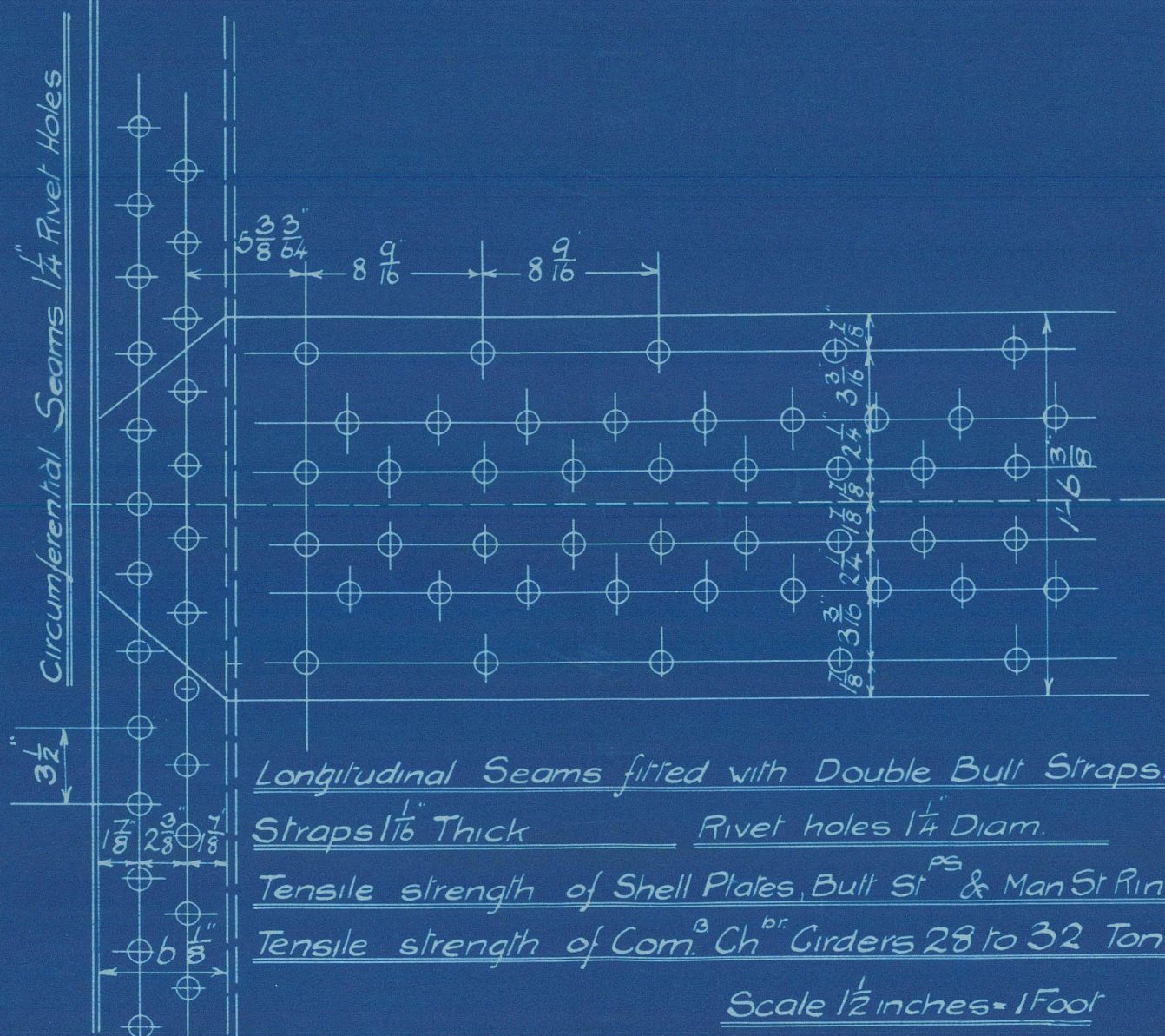
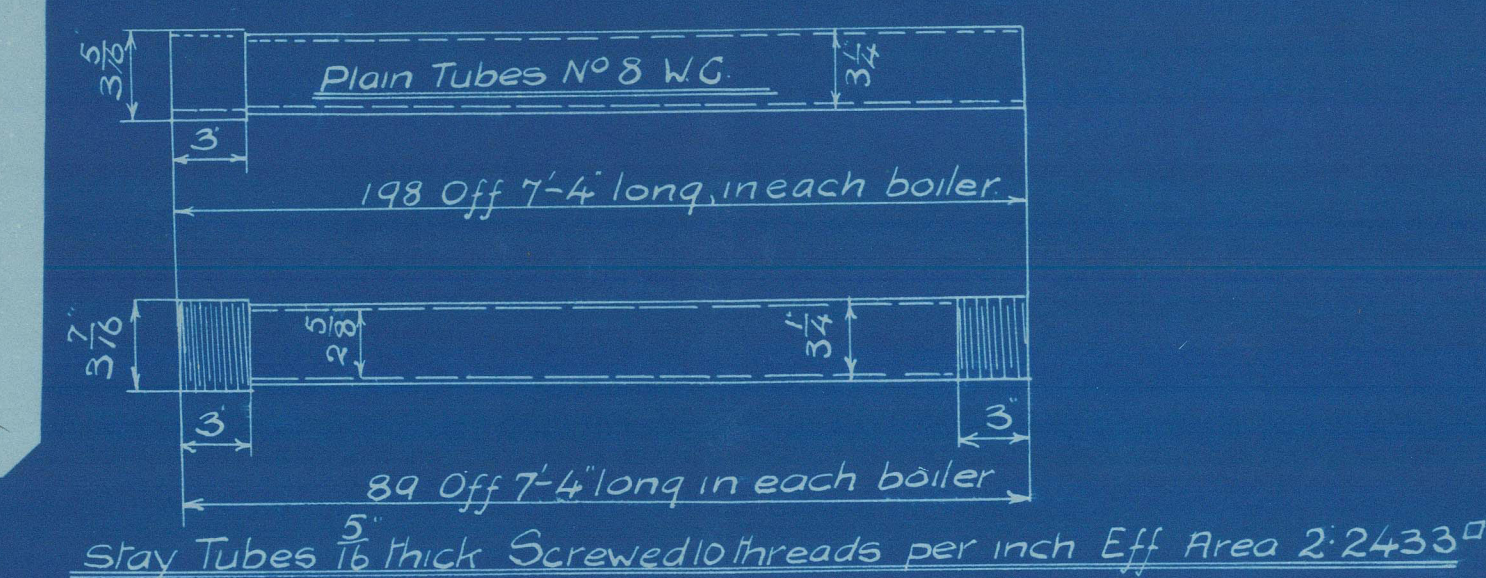
To Lloyds requirements for a working pressure of 180 lbs per sq inch
 All Plates, Rivets, Stays & Girders of Steel Tubes of wrought iron
 Scale 1 inch = 1 Foot J.T.F.

ENC	FURNS	DATE
778	3 OFF	Oct 21 st 13
Intended for Messrs J.L. Thompson's 5/16" No 505		



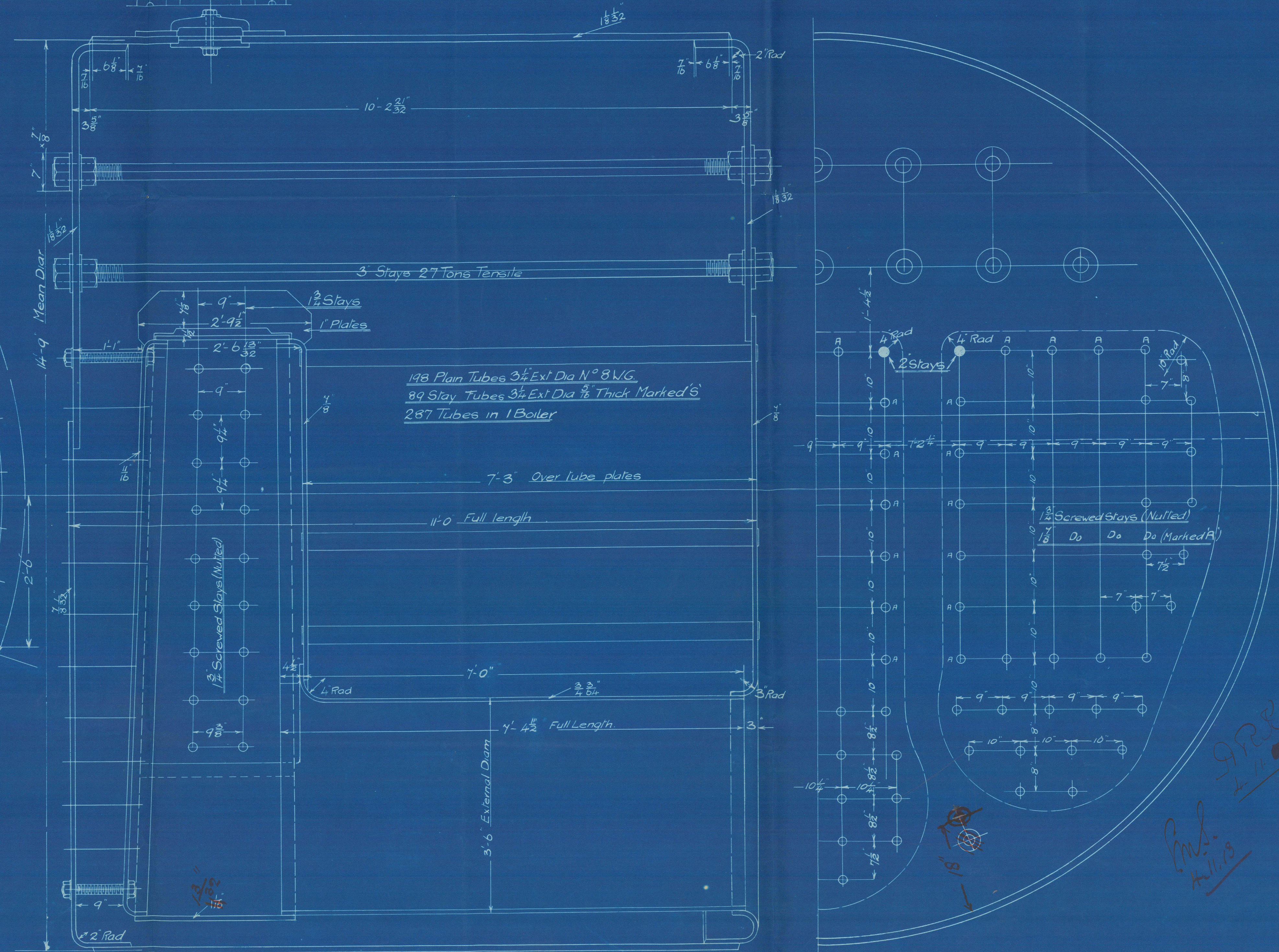
STAYS

Dia	Threads	EFF. Area	EFF. No in Boiler
3	6	2.7858	6.1
2 1/2	6	2.036	3.25
2	9	1.857	2.64
1 1/2	9	1.328	2.355
1 1/4	9	1.078	2.298



RIVETING

Front & Back Seams Double Riveted 1 1/16" Rivet Holes 3 1/2" Pitch 5 3/8" Lap
 Combustion Chamber Long Seams Double Riveted 1 1/16" Rivet Holes 2 3/8" Pitch 4" Lap
 Do Do & Furnace Single Do 1 1/16" Do Do 2 1/2" Do 2 1/2" Do



SUNDERLAND

J. DICKINSON & SONS
(3) BOILERS N^o 778
W. P. = 180 LBS

J. L. THOMPSON & SONS.
S/S N^o 505

Marks on boilers:—

3192.
J. T. F.
360 lbs
25. 2. 1914



S. S. AUCERIA

Slack No 26060

RETAIN



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Foundation