

# NORTHUMBERLAND ENGINE WORKS

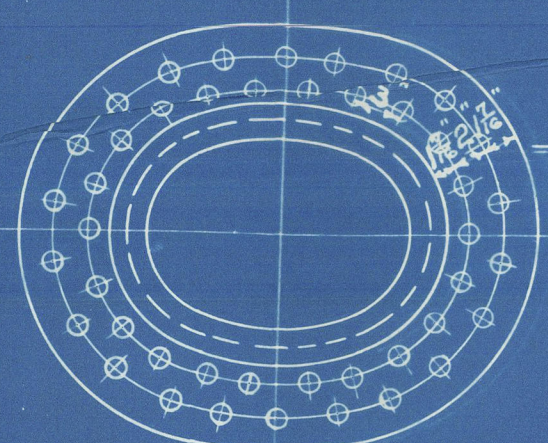
TRACING 370

SCHEDULE L

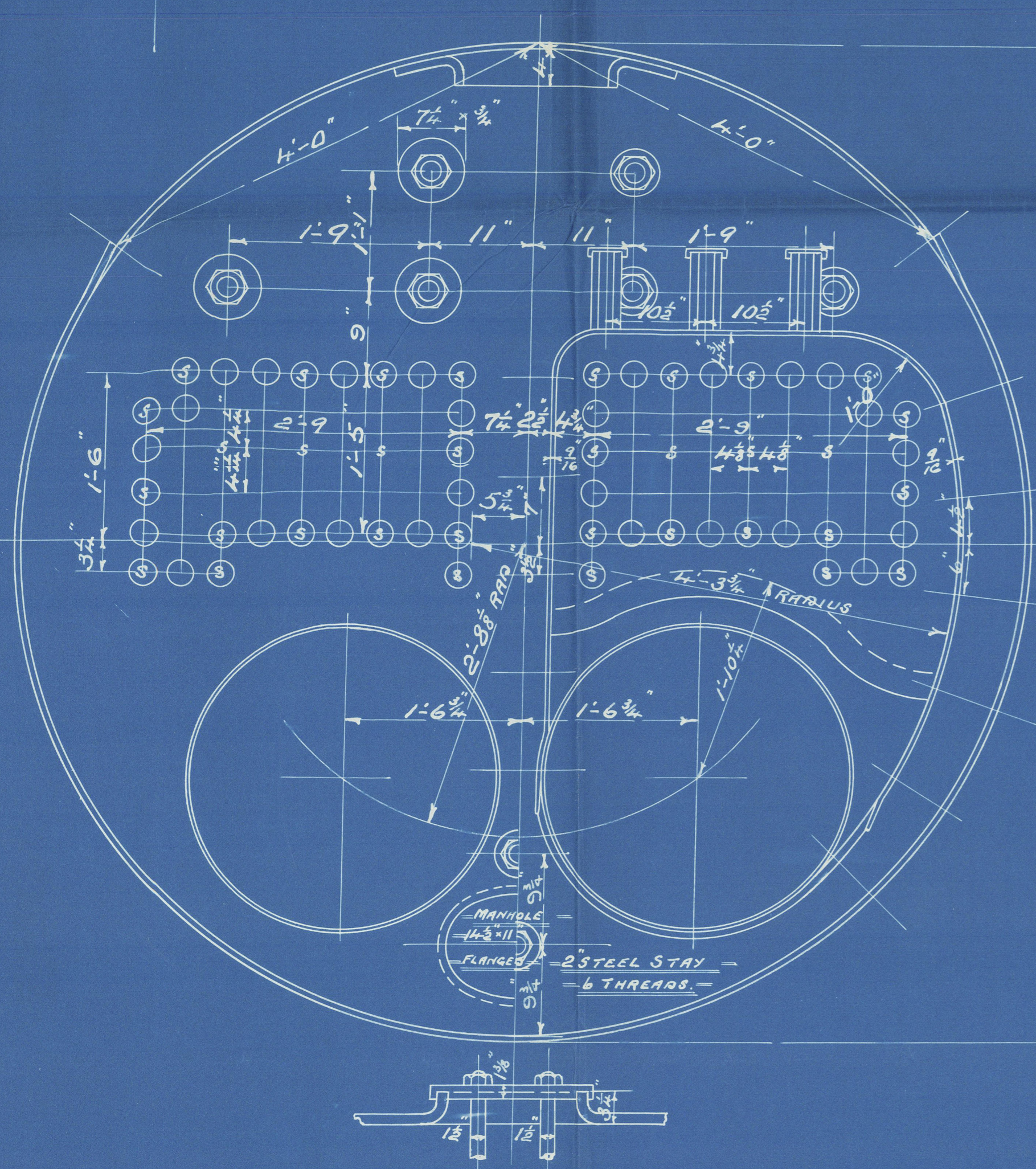
STEAM BOILER

SCALE 1 INCH = ONE FOOT

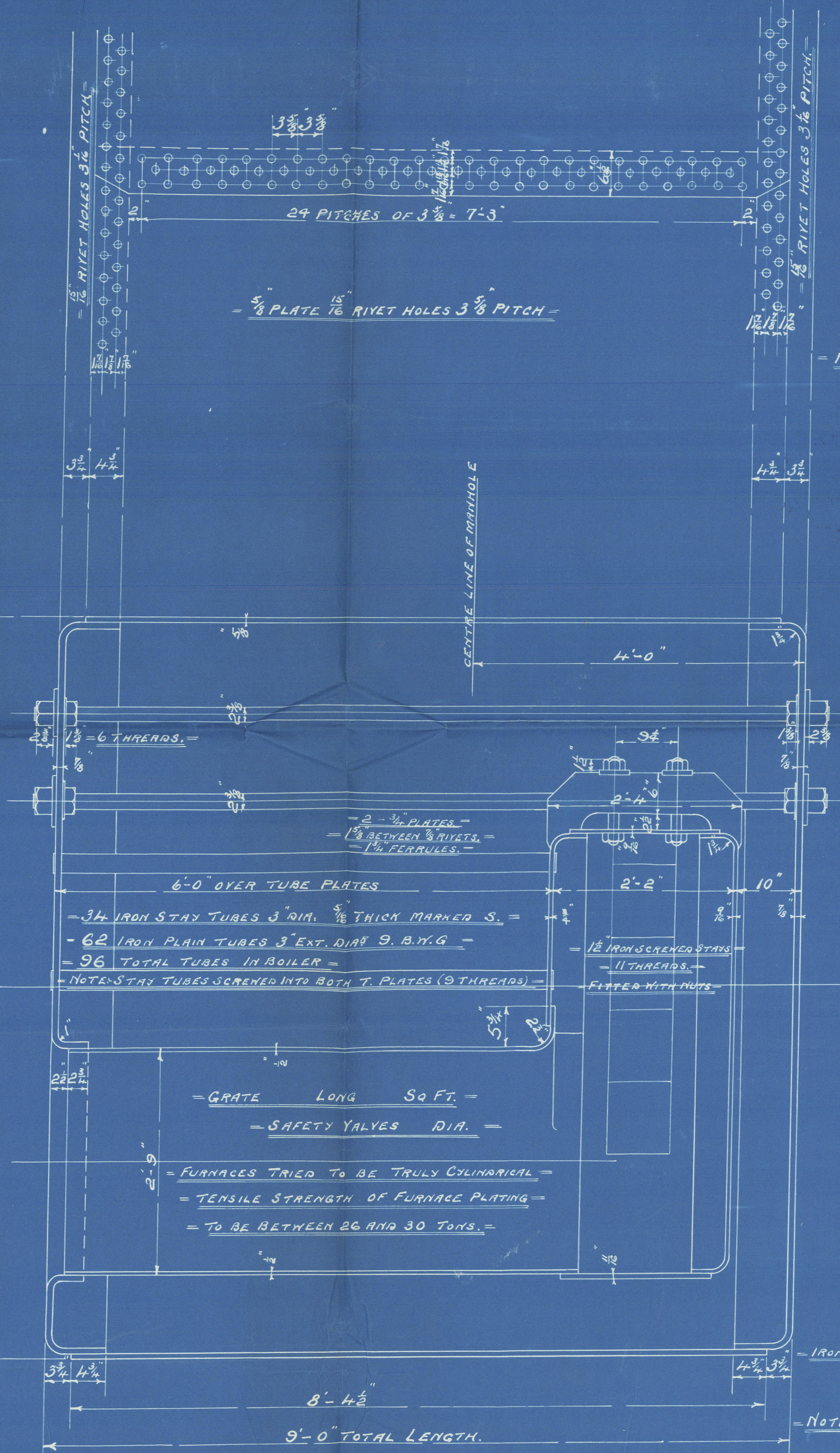
10:5:04



15" RIVET HOLES  
INSIDE ROW 3" PITCH  
MANHOLE IN SHELL 16" x 12"  
MANHOLE RING 2'-5 1/2" x 2'-1 1/2" x 3/8"

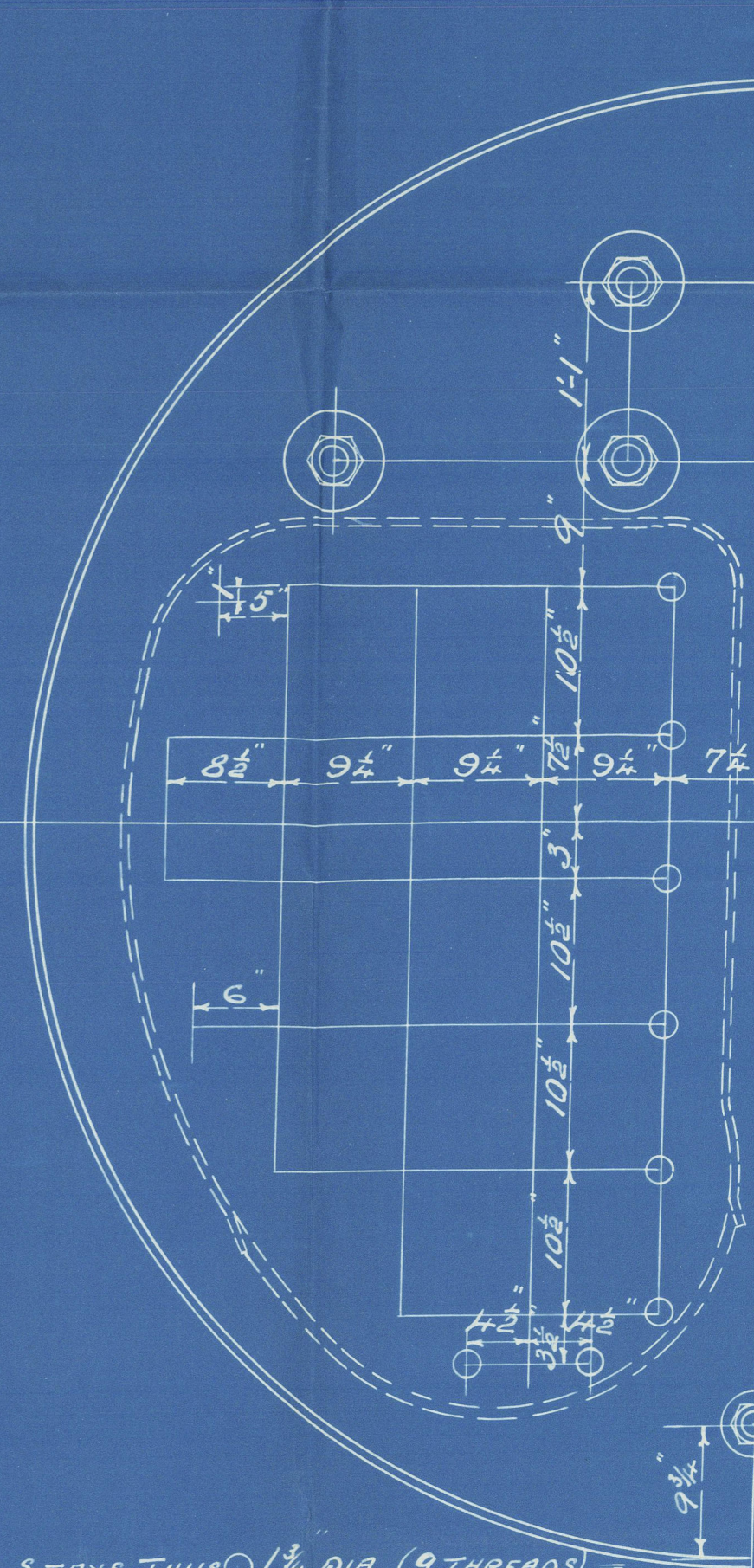


9'-0" EXT. DIA.



WORKING PRESSURE = 100 LBS  
TEST PRESSURE = 200 LBS

NOTE: ALL PLATES, STAYS, &c. TO BE OF STEEL EXCEPT IRON SCREWED STAYS.  
TENSILE STRENGTH OF SHELL PLATING TO BE BETWEEN  
28 AND 32 TONS.



IRON SCREWED STAYS THUS 1 3/4" DIA. (9 THREADS)  
IRON ALL OTHERS 1 1/2" DIA. (11 THREADS)  
NOTE: ALL STAYS SCREWED AND FITTED WITH NUTS

DONKEY BOILER. 1 THUS = CONTRACT 1566



N. E. M. E. CO., LIMITED, WALLSEND.

ENCLOSURE

FOR

Messrs. ....

W880-0029  $\frac{3}{2}$

AMENDED

Dontoy Boiler

Amended plan

Armstrong Whit 7371

N & M Eng C 1566

3 Cayo Manzanillo

S. P.

REGISTER OF SHIPPING

RECEIVED

19 MAY 1904

CASTLE REPORT

\* LON

No 47.666

RETAIN

W880-0029 1/2



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Lloyd's Register  
Foundation