

BOILERS. N^o 883 1/2. 3 OFF.

FITTED WITH FORCED DRAUGHT.

WORKING PRESSURE 125 LBS. TEST PRESSURE 370 LBS. PER SQ. INCH TO FRENCH RULES & MARITIME REQUIREMENTS.

ALL HOLES TO BE DRILLED IN POSITION.

ALL PLATES, STAYS & RIVETS OF STEEL LAP WELDED IRON TUBES.

TENSILE STRENGTH OF SHELL PLATES & BUTTSTRAPS TO BE NOT LESS THAN 24% NOR MORE THAN 32 TONS PER SQ. INCH.

OTHER PLATES

LONGITUDINAL STAYS

SCREEN STAYS & RIVETS

ELONGATION OF SHELL PLATES, BUTTSTRAPS & LONGITUDINAL STAYS TO BE NOT LESS THAN 20 PER CENT IN A LENGTH OF 8 INCHES.

OTHER PLATES

SCREEN STAYS TO BE NOT LESS THAN 23 PER CENT IN A LENGTH OF 3 TIMES THE DIAMETER OF THE TEST PIECE.

RIVETS

SCALE 1" = 1 FOOT.

SHELL RIVETING.

1/2" RIVET HOUSES.

LONGITUDINAL SEAM.

INSIDE BUTTSTRAP 1/2" THICK.

OUTSIDE

NOTE.

FRONT & CENTRE CIRCUMFERENTIAL SEAMS TO BE PUSH

QUISHED ON OUTSIDE FOR 1/8" ABOVE & 1/8" BELOW

HORIZONTAL CENTRE LINE OF BOILERS. ON EITHER SIDE

OF EACH BOILER.

INSIDE BUTTSTRAP 1/2" THICK.

OUTSIDE

LONGITUDINAL SEAM.

INSIDE BUTTSTRAP 1/2" THICK.

OUTSIDE

FRONT

BACK

STAYS 3/4" DIAM. 6 THREADS PER INCH.

5/8" DIAM. AT BOTTOM OF THREAD.

344 TUBES IN EACH BOILER.

PLAIN TUBES 2 1/2" EXTERNAL DIA. SWELLED TO 2 3/4" EXT. DIA. AT FRONT END N^o 8 LBS. THICK.

STAY - 2 1/2"

3 SCREWED INTO BOTH TUBES PLATES CONTINUOUS THREAD 3 THREADS PER INCH.

DIA. AT BOTTOM OF THREAD (FRONT END 2 1/2" DIA.) (BACK END 2 3/4" DIA.)

OVER TUBE PLATES

DOUBLE RIVETTED 1/2" RIVET HOUSES 5 1/2" PITCH.

SCREEN STAYS 1 1/2" DIA. 6 THREADS PER INCH.

1 1/2" DIA. AT BOTTOM OF THREAD.

WITH NUTS ON BOTH ENDS.

DOUBLE RIVETTED 1/2" RIVET HOUSES 5 1/2" PITCH.

LONGITUDINAL SEAM WELDED.

1/2" RIVET HOUSES 5 1/2" PITCH.

SECTION THROUGH MAIN HOLES.

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SECTION ON LINE G-H.

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SOCIÉTÉ ANONYME

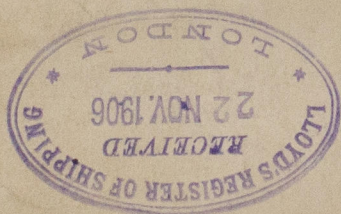
DES

FORGES ET CHANTIERS DE LA MÉDITERRANÉE

DIRECTION DU HAVRE

M^r Eugène Scosos armateur
Cargo-boat de 2600 chevaux
Chaudière.

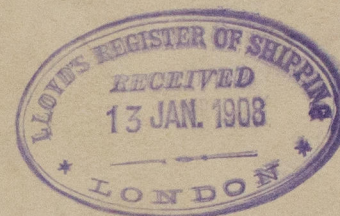
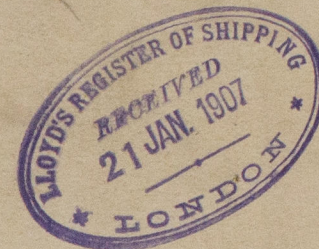
Plan of Main-Boilers proposed to be built by the Forges
Chantiers at Havre; & intended for Vessel 377 feet length, of
Gross, in building by the Forges & Chantiers Havre.
Steamer "Colbert".



Havre, le 19 November 1906

Lloyd's Register
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Red Gander



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