

Mount Rn. Buck 1872 a  
Int 43

Shem & Stern frame

Sp. Amphipruth.

Mab. Lpt. No 8944

0800-186M

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III 22 1914  
LLOYD'S REGISTER  
MIDDLEBROUGH

W981-0080

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Office

19

# Lloyd's Register of British & Foreign Shipping.

(Report on Vessel No. 8777 Port Middlebrough  
Ampleforth)

## No. SHIP FORGINGS ~~OR~~ CASTINGS.

I have to report that the undermentioned Iron ~~or~~ Steel Forgings ~~or~~ Castings, manufactured by J. S. Forster & Sons Ltd. of Cunduland for the Vessel No. 643, being built by Richardson Black & Co of Stockton on Tees have been inspected by me as set forth below and found to be, so far as can be seen, sound

Mark on Forgings ~~or~~ Castings.

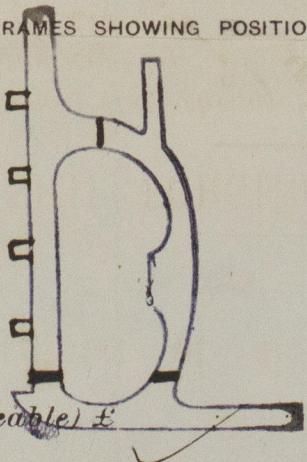
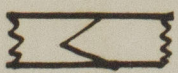
Lloyd's  
No 6344  
MR

M. Robertson

Cunduland, 20.7.14

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<u>Scrap Iron</u>	/	<u>Scrap Iron</u>
How made	<u>Forged</u>		<u>Forged</u>
Dimensions	<u>10' x 4" x 9' x 4"</u>		<u>10' x 2 1/2"</u>
Progress on Inspection	<u>Forged &amp; Smithed</u>		<u>Forged &amp; Mach'd</u>
Date when Inspected	<u>2.7.14 to 10.7.14</u>		<u>3.7.14 to 10.7.14</u>
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch			
Extension per cent.			
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground			
Hammering Test—			
If made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



As per plan (attached)

Fee (if any chargeable) £

To be paid at

\* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.



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