

REPORT OF SURVEY FOR REPAIRS, &c.

Date of writing Report. 30. 7. 1940 When handed in at Local Office. 30. 7. 1940 Port of NEWCASTLE-on-TYNE

No. in Survey held at "Holt Shields" Date, First Survey 18. 7. 40 Last Survey 24. 7. 1940
Reg. Book. 76003. on the Wood, Iron or Steel 1/2 "HOLME FORCE" (No. of Visits 5)TONNAGE:— Built at Goole By whom J. G. B. & Co. (1927) Ltd. When 1930 MONTH 2
GROSS 1216. Owners West Coast Shipping Co. Ltd. Owners' Address
UNDER DEK. 840. Managers (W. S. Kennan & Co.) Port belonging to Whitburn.
NET 645.

Surveyed Afloat or in Dry Dock? In situ Name of Dock Smiths Dry Destined Voyage

Cell DBord Ba feet; uE&B feet; f feet
total capacity tons. FPT tons; APT tons; MT feet tons. Particulars of Classification (which must be inserted precisely as in Register Book & Supplements)

Only alterations in the existing records of tanks should be inserted.

N.B.—All alterations in the existing records should be underlined.

Last Report, No. 21235 Port Gms

Periodical Surveys, when held, must be reported in detail and seriatim in the terms of the Rules and items remaining to complete the Surveys should be summarised. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case.

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined

Society's Freeboard (if assigned) as painted on Ship and now verified

REPAIRS, OR EXAMINATION AS PER RULE, FOR Defected damage repairs to Stembar plating (see Liverpool Report. No. 113551.)

How done:— Vessel placed in dry dock, bottom crudder cleaned, examined & reworked.

Stembar cropped at 16'0" W.L. and upper portion removed, faired & refitted

Portside:—

Shudderstrake: No. 1 plate faired in place.

Shake below ":- Stemplate renewed.

2nd ":- Stemplate faired in place

SUMMARY OF DAMAGE REPAIRS:—	Shell Plates.	Frames.	R. Frames.	Floors and Bracket Floors	Beams.	Inner Bottom Plates.	Dk. Plates.	Other Items:—
Renewed	2							Stembar part removed, faired & refitted. etc.
Removed and Faired or Repaired	1	1						
Faired or Repaired in place	5	2			1		2	

PRESENT CONDITION OF THE					
Decks	Good	Bulkheads	(Part Exam'd) Good	Engine Room Skylights	Good
Caulking of Decks	"	Ceiling	"	Coal Bunkers, Openings, Covers, &c.	"
Coamings	"	Cement or Asphalt	✓	Oil Bunkers	✓
Beams & Fastenings	(Part Ex)	Rudder	"	Scuppers	✓
Outside Plating	"	Steering gear and its connections	"	Cargo Hatchways	"
" " in way of sidelights	✓	Windlass	"	Hatches	"
Frames	(")	Have pumps been examined and found efficient?	✓	Planking	
Reverse Frames	✓	Have Sluice Valves been examined and found efficient?	✓	Caulking	
Longitudinals	✓	Have Watertight Doors been examined and found efficient?	✓	Treenails	
Transverses	✓	Have Ventilators and their Coamings been examined and found efficient?	✓	Breasthooks & Stems	
Floors	✓	Air and Sounding Pipes	(Part Ex) Good	Transoms, Pointers & Crutches	
Keelsons	✓	Doubling Plates under Sounding Pipes	✓	Timbers of Frame at openings	
Stringers	✓			" " at other places	
Inner Bottom Plating	(Part Ex) Good			Stringers, Clamps & Shelves	
Have the Tanks been examined internally?	no			Sarking	
Have the Tanks been tested?	See Report			(State if examined.)	

General Observations, Opinion as to Class, Recommendation, &c.:—

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example:—"to remain as classed in the Register Book without fresh record of Survey," "to remain as classed and to have record of survey, 1,38," or "to remain as classed and to have record of survey, 1,38, and the notations of ss No. 1-38."

This vessel is eligible in my opinion to remain as classed and to have fresh record of Survey 7.40 Shl.

Survey Fee (per section 20)	£	Fees applied for, 31 JUL 1940
Special Damage or Repair Fee (if any) (per Sec. 20)	£ 6 6	Received by me, H. G. Lumball
Travelling Expenses (if chargeable)	£	10
Second Surveyor's Fee (if any)	£	

Committee's Minute

Character Assigned

TUE. 13 AUG 1940

100H Spl. Cond. Cargo tanks not fitted

Surveyor to Lloyd's Register of Shipping.



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W984-0310

S/S "HOLME FORCE"Stem damage (cont'd)Starboard side.

Side fashion plate cropped & part renewed. c angle on upper edge cropped, removed, faired & refitted.

Side Sheerstrake:- nos. 1 & 2 plates faired in place.

Main " " no. 1 " " "

2nd below " " no. 1 " cropped & part renewed.

1st " " no. 1 " removed, faired & refitted.

Side deck stringer plates nos. 1 & 2. Stringer angle, crossway angle faired in place.

no. 1 main frame p.s. faired in place. no. 2 intermediate frame removed, faired & refitted.

no. 1 beam faired in place and 1 beam knee removed, faired & refitted.

Forepeak tank tested on completion of repairs with satisfactory results.

1st 3 lengths of anchor cable on S.S. ranged for examination & found in order - new locking pin fitted to end shackle to anchor.

Minor repairs effected.

H. & S. Repairs.

Nos 1 & 2 DB Tanks tested in way of holds and odd ^{shell} started, rivets & seams made good as necessary.

Tank top ceiling clumbers part renewed.

Rudder lifted - 2 pintles renewed, 2 bushes renewed. locking pin & roller skinned up.

Skimming chains annealed & repaired & tested by repairers. 4 shear pins repaired & buffer springs overhauled.

Minor repairs effected.

H.R.G.



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