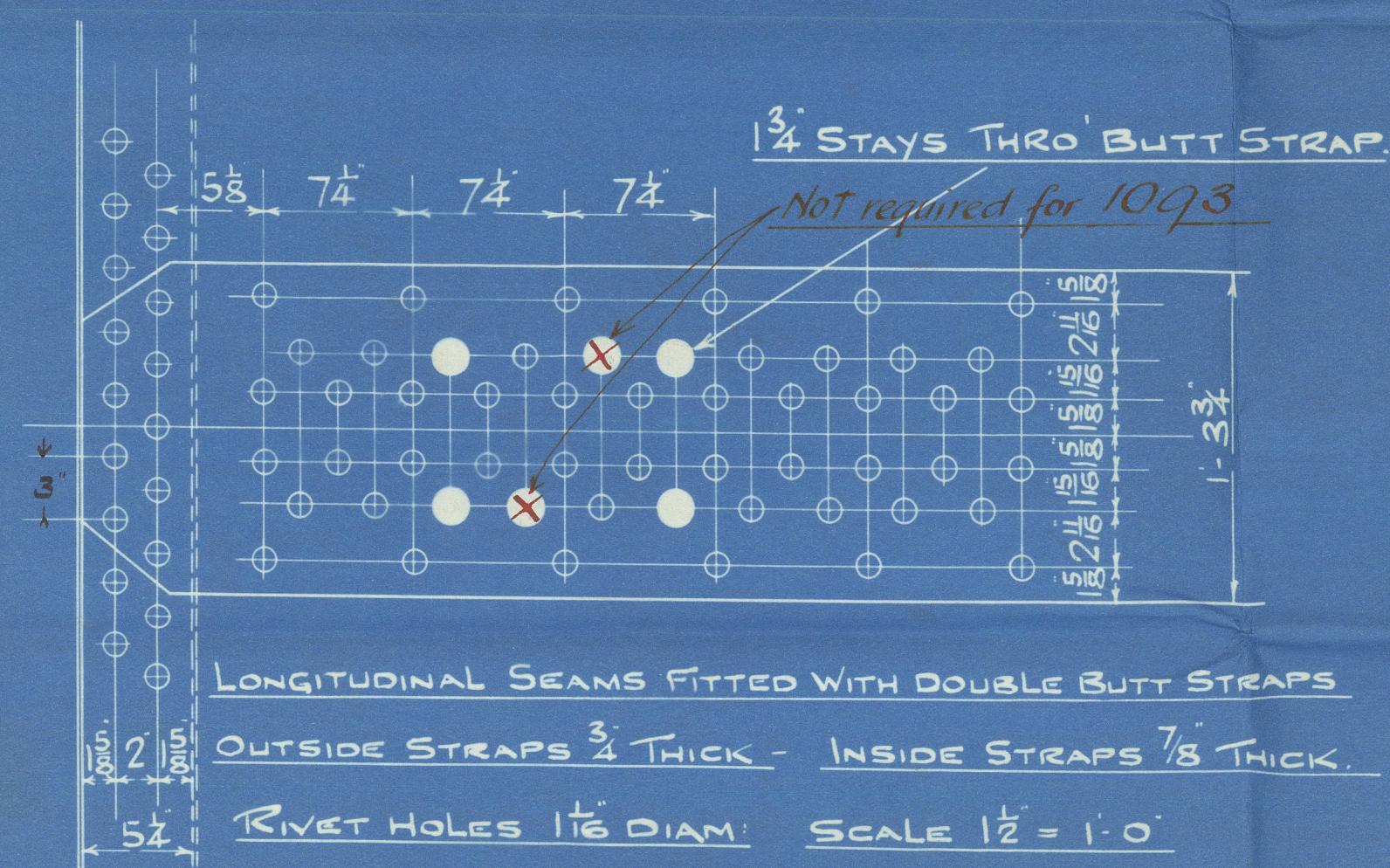


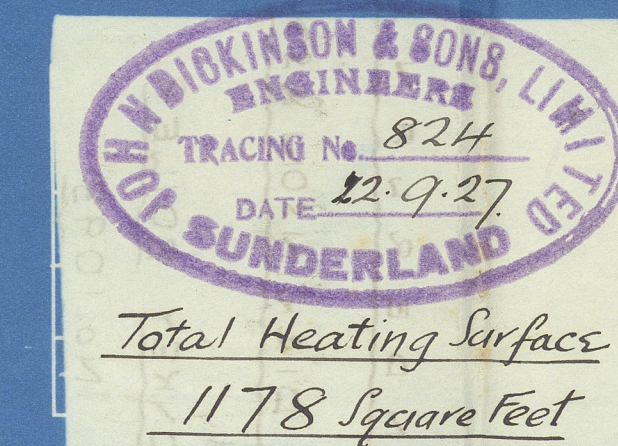
HORIZONTAL DONKEY BOILER

SCALE:- ONE INCH = ONE FOOT.

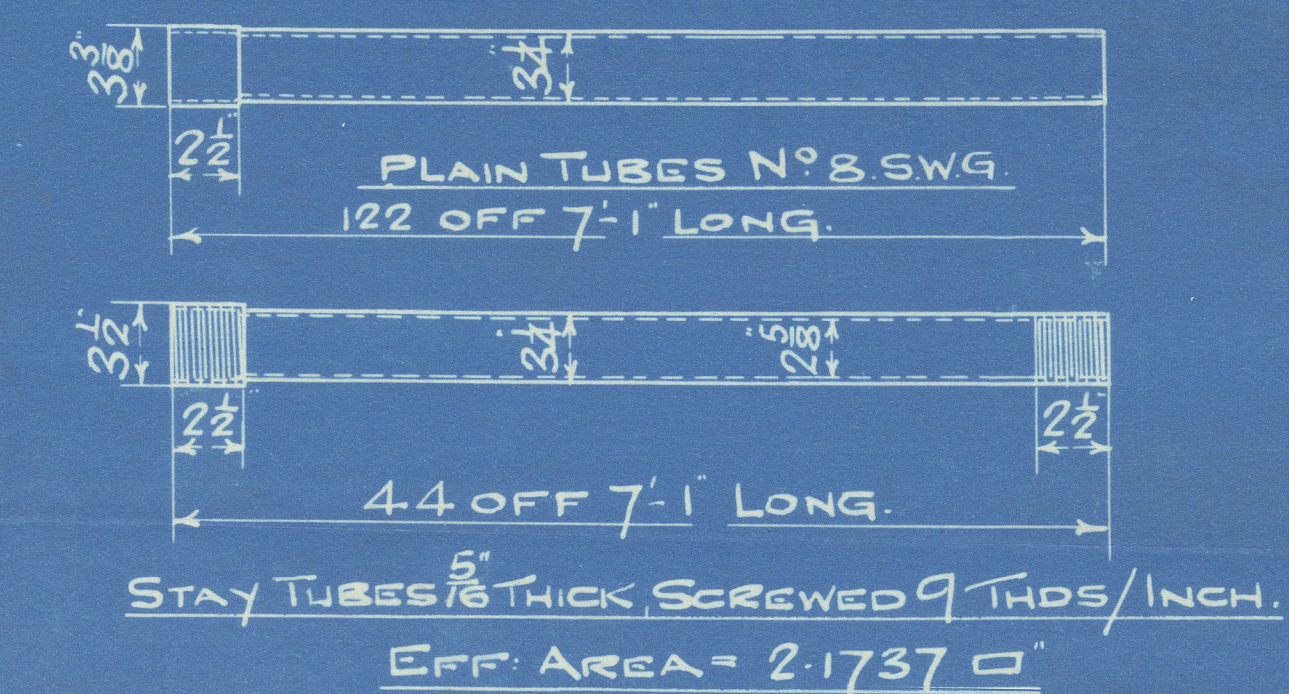


TENSILE STRENGTHS	
PLATE.	TONS/□
SHELL PLATES & BUTTS	28½ - 32½
MANHOLE STIFF ^G RING.	28½ - 32½
COM: CHAM: GIRDERS	28 - 32
ALL OTHER PLATES	26 - 30

RIVETING.				
POSITION	RIVETING	RIVET HOLES	BATCH	LAP
COM. CHAM. LONG. SEAMS	SINGLE	15/16	22	22
" " & FURNACE "	"	15/16	22	22



STAYS					
TENSILE TABLE 2	DIA.	THICK IN.	EFF. IN.	EFF. AREA	NO. OF SPLS.
26	1 5/8	9	1.453	1.728	20
To	1 3/4	9	1.608	2.03	12
30	1 7/8	9	1.733	2.358	26
	2"	9	1.858	2.712	2
28	2 1/4	6	2.037	3.258	2
To	2 1/2	6	2.287	4.107	1
32					



- 1 3/4" SCREWED STAYS ○
- 1 7/8" SCREWED STAYS ●
- 2" SCREWED STAYS ◎

			DATE
N ^o 1089	ENG 386	SHORT BROS	5/5 428 JULY 20 TH 27
N ^o 1092	ENG 388	" "	5/5 429 " "
N ^o 1093	ENG 389	" "	5/5 431 SEP 9 TH 27

SUNDERLAND

JOHN DICKINSON & SONS.

DONKEY BOILER

No. 1093

INTENDED FOR

SHORR BROS. LTD.

S. S. No. 431.

S. S. 'AMBERTON'

SUNDERLAND RPT. NO. 29790

No. 3996
LLOYD'S TEST
320
W.P. 180 LBS.
A.T.G. 12-6-28.

RETAIN

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